

# Application of Transport Optimization Codes to Groundwater Pump and Treat Systems

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1

# Today's Presenters

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- Dr. Richard Peralta
  - Utah State University (richard.peralta@usurf.usu.edu)

# Remedial Optimization For P&T Systems

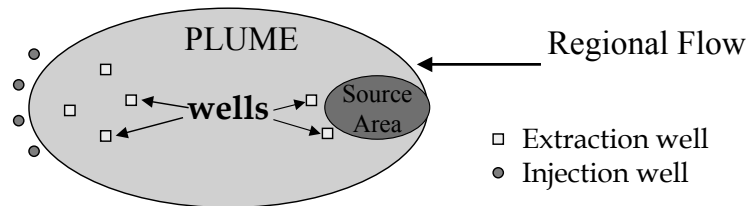
- Remediation System Evaluation (RSE) or Remedial Process Optimization (RPO) provides a broad assessment of...
  - Goals and exit strategy
  - Below-ground performance
  - Above-ground performance
  - Monitoring and reporting
  - Potential for alternate technologies
- Pumpage optimization is a subset or a component of these more general optimization evaluations
  - Trying to determine the “best” extraction/injection strategy assuming P&T is the most appropriate technology

# Presentation Outline

- What is “transport optimization”?
- Why perform transport optimization?
- General optimization process
  - Formulating problems
  - Solving problems
- Recent DOD “ESTCP” groundwater remediation optimization study
  - Project Background
  - Example: Umatilla
  - Example: Blaine
  - Lessons Learned
- Further Information

## What is “Transport Optimization”?

- Optimization algorithms coupled with existing groundwater flow and transport models that determine an “optimal” set of pumping/injection well rates & locations



Example: Minimize total pumping rate subject to:

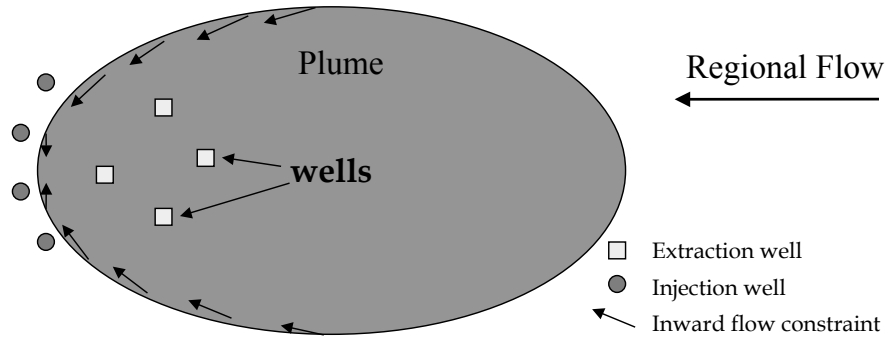
- TCE < 5 ppb at each cell within current plume extent after 5 yr.
- TCE < 1 ppb at each cell outside current plume extent (all times)
- extraction volume equals injection volume

## Why Perform Transport Optimization?

- “Hydraulic Optimization” can be too limiting for many sites (1999 EPA Demonstration project)
  - Optimization based only on ground water FLOW model
  - Focus is on containment, cannot optimize based on concentration or cleanup times

Hydraulic Optimization

# Hydraulic Optimization



Example: Minimize total pumping rate subject to:

- inward flow at plume boundary = plume containment
- extraction volume equals injection volume

## Why Perform Transport Optimization?

- “Hydraulic Optimization” can be too limiting for many sites (1999 EPA Demonstration project)
  - Optimization based only on ground water FLOW model
  - Focus is on containment, cannot optimize based on concentration or cleanup times
- Transport Optimization
  - Optimization based on ground water FLOW and TRANSPORT model
  - Not just containment...considers concentrations and cleanup times



## Why Perform Transport Optimization?

- Assuming a model is being used to evaluate pumping alternatives...the optimization algorithms will yield improved strategies relative to strategies determined by trial & error model simulations
- Potential benefits of improved strategies include
  - Faster cleanup
  - Lower life-cycle cost

9

The DoD has ~ 200 operating pump-and-treat systems for containment or containment and treatment. The total O&M cost of those sites is about 100M/yr. The optimization codes are expected to be cost effective at 25%-30% of those sites.

Studies completed by EPA and Navy indicate the majority of the p&t systems are not operating as designed, have unachievable or undefined goals, and have not been optimized since installation.

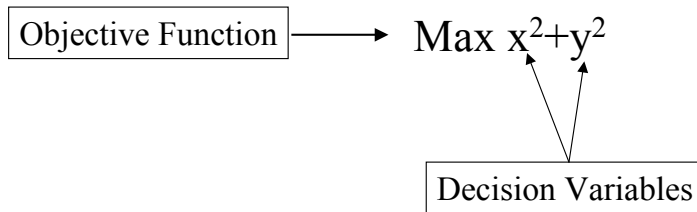
## General Optimization Process

- Start with a real-life problem for which you are seeking the “best” or “optimal” solution
- *Formulate the Problem.* Develop an “optimization formulation” that describes the essential elements of the real world problem *in mathematical terms* to establish...
  - The parameters for which optimal values are to be determined
  - The criteria for determining that one solution is better than another
  - The rules for allowing some solutions and disallowing others
- *Solve the Problem.* Select and apply an appropriate methodology to search possible and allowable combinations of pumping strategies for an “optimal” solution

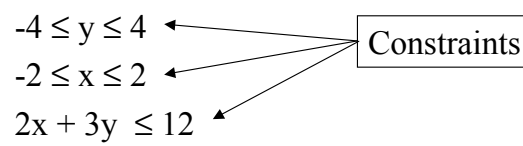
## Formulation Components (Terminology)

- **Decision Variables**
  - What we are determining optimal values for
- **Objective Function**
  - The mathematical equation being minimized or maximized
  - Value can be computed once the value of each decision variable is specified
  - Serves as the basis for comparing one solution to another
- **Constraints**
  - Limits on values of the decision variables, or limits on other values that can be calculated once the value of each decision variable is specified

## Formulation Components Example

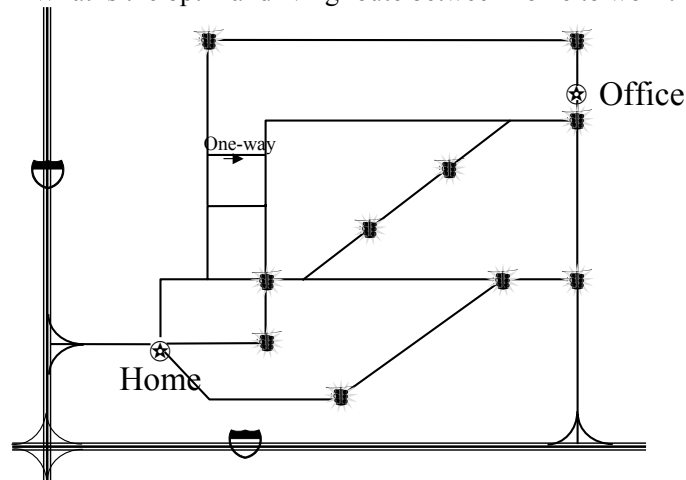


Subject to:



# Example of Formulation Process for a Real-Life Situation

- Real-Life Problem
  - What is the optimal driving route between home to work?



## Example of Formulation Process for a Real-Life Situation

- Formulation must establish...
  - The decision variables
    - Combinations of roads/turns between my house and work
  - The objective function (some possibilities)
    - Minimize distance traveled
    - Minimize travel time
    - Minimize number of traffic lights
  - The constraints (some examples)
    - Must travel on paved roads
    - No more than four traffic lights allowed
    - Cannot go wrong way on a one-way street

# Mathematical Descriptions are Often Difficult...

- Example: Minimize Travel Time
  - How do you mathematically account for traffic when calculating time of travel for a selected route of travel?
    - How do you estimate speed on the interstate?
    - Does it depend on time of day?
    - Does it depend on day of the week?
- Simplifications are invariably required in the formulation process
- Many alternative formulations are generally possible, each may have a different optimal solution

## Solve the Formulation

- Global optimization algorithms use “heuristic” approaches to find the highest peak or lowest valley
  - Genetic algorithm
  - Simulated annealing
  - Tabu search
  - Artificial neural network

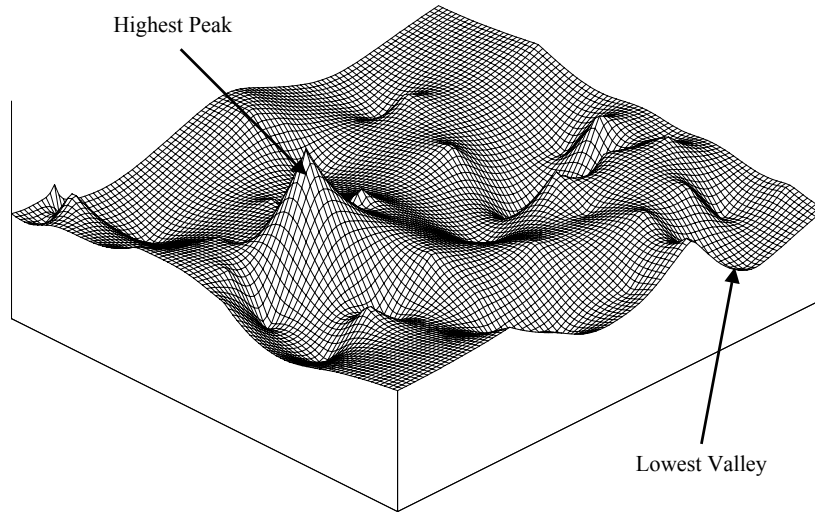
Peaks and Valleys

*“Heuristic” refers to methods that work based on “rules of thumb” but there is no specific mathematical proof that it does work and no guarantee of optimality*

16



# Real-World Problem: Peaks and Valleys



## Optimization Process: Ground Water Remediation Problems

- Preliminary Tasks
  - Understand site-specific goals and constraints
  - Verify/update flow & transport model until it is considered valid for design purposes
  - Obtain detailed information required to develop the formulations
- State formulation(s) in mathematical terms
  - Objective function
  - Constraints
- Select optimization codes/algorithms & solve formulations
- Revise formulations and solve as needed

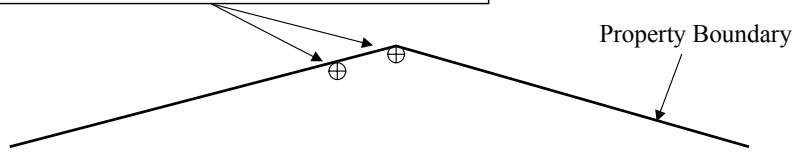
## Types of Information Collected: Ground Water Remediation Problems

- Cost components
  - One-time “capital” costs (now or in the future)
  - Annual costs
- Point of exposure, point of compliance

Schematic

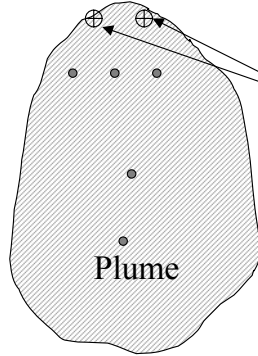
# Point of Exposure and Point of Compliance

**Point of Exposure** must have concentrations below a specified limit to protect receptors at or near this location



Property Boundary

**Point of Compliance** must have concentrations below a specified limit to protect potential receptors downgradient

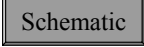


Plume

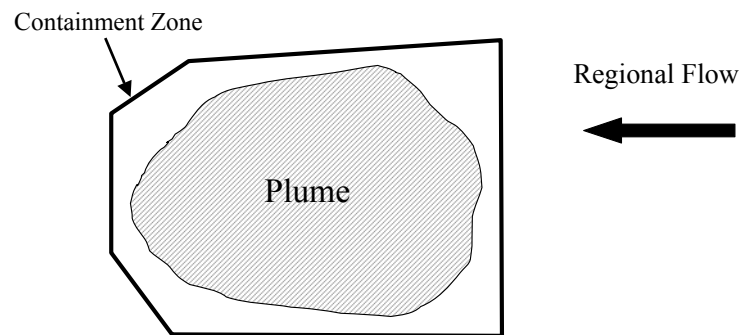
● Extraction wells

↑  
Regional Flow

## Types of Information Collected: Ground Water Remediation Problems

- Cost components
  - One-time “capital” costs (now or in the future)
  - Annual costs
- Point of exposure, point of compliance
- Containment zones 

## Containment Zone Schematic



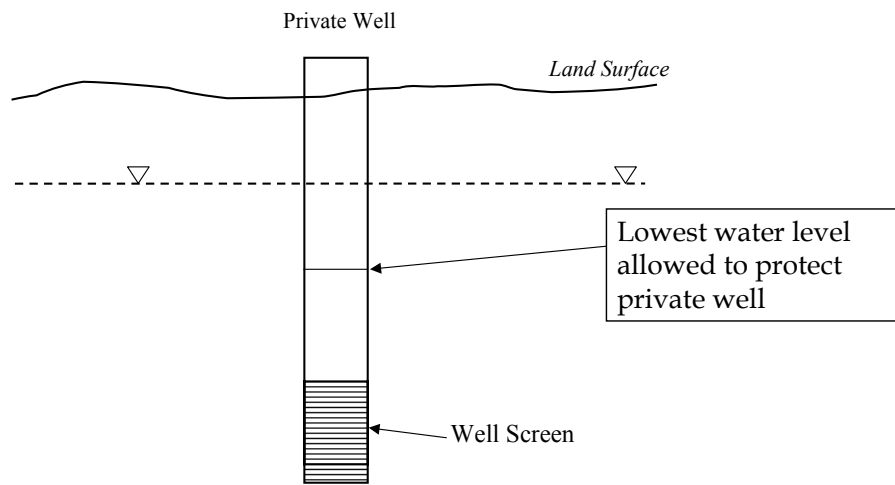
Containment Zone defined to prevent the plume from spreading

## Types of Information Collected: Ground Water Remediation Problems

- Cost components
  - One-time “capital” costs (now or in the future)
  - Annual costs
- Point of exposure, point of compliance
- Containment zones
- Cleanup criteria and time period
- System capacity
- Pumping/injection limits
- Drawdown/water level limits

Schematic

# Water Level Limit





## Types of Information Collected: Ground Water Remediation Problems

- Cost components
  - One-time “capital” costs (now or in the future)
  - Annual costs
- Point of exposure, point of compliance
- Containment zones
- Cleanup criteria and time period
- System capacity
- Pumping/injection limits
- Drawdown/water level limits
- Limit on capital cost, etc.
- Other planned actions (such as source removal) that may impact future remedy performance

# Formulation Components: Ground Water Remediation Problems

- Decision Variables
  - Locations of extraction/injection wells
  - Rates at each extraction/injection well over time
- Potential objective functions (select only one unless using a multi-objective algorithm)
  - Total life-cycle cost {minimize}
  - Cleanup time {minimize}
  - Contaminant mass remaining in aquifer {minimize}
  - Contaminant mass removed from aquifer {maximize}
- Potential constraints (as many as you want...here are some examples)
  - Limits on pumping rates at specific wells or total pumping rate
  - Limits on concentrations (at specific locations/times)
  - Restrictions on well locations
  - Limits on aquifer drawdown at specific locations
  - Financial constraints such as limits on capital costs

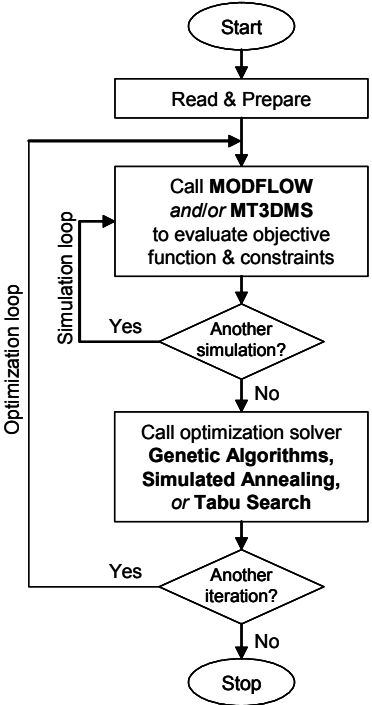
## Optimization Codes: Ground Water Remediation Problems

- Dr. Chunmiao Zheng (University of Alabama), *Modular Groundwater Optimizer (MGO)*
  - Genetic algorithms
  - Simulated annealing
  - Tabu search
- Dr. Richard Peralta (Utah State Univeristy), *Simulation Optimization Modeling Systems (SOMOS)*
  - Genetic algorithms
  - Simulated annealing
  - Tabu search
  - Genetic algorithms coupled with artificial neural network

# Modular Groundwater Optimizer (MGO)

- Simulation Components
  - MODFLOW for groundwater flow
  - MT3DMS for multi-species contaminant transport
- Optimization Components
  - Global optimization (heuristic search) techniques
    - Genetic algorithms (GA)
    - Simulated annealing (SA)
    - Tabu search (TS)
  - Integrated techniques
    - Global optimization techniques + response functions for greater computational efficiency

# MGO Program Structure



## MGO: Setup of Optimization Modeling

- Input files for MODFLOW (no modification)
- Input files for MT3DMS (no modification)
- An optimization input file specifying
  - Optimization Solver (GA, SA, TS)
  - Output options
  - Decision variables (flow rates, well locations)
  - Objective function
  - Constraints

## MGO: Additional Information

- Code Compatibility
  - MODFLOW
  - MT3DMS
- Platforms that incorporates MGO
  - Groundwater Vistas

# Simulation / Optimization Modeling System (SOMOS)

- Optimization Software for Managing:
  - **Groundwater Flow**
  - **Solute Transport**
  - **Conjunctive Use**
- SOMOS is easy-to-use Windows-based S/O modeling software
- SOMOS has a comprehensive set of heavy-duty optimizers to most efficiently address the spectrum of management optimization problems
- SOMOS significantly improves planning and management and can help optimally manage water resources systems of unlimited size
- SOMOS results from twenty years experience developing optimization models and applying them to real-world problems, including 11 pump-and-treat (PAT) systems and many large and small scale water supply problems
- SOMOS has detailed documentation, tutorials, and error checking

Developed by:  
Systems Simulation /Optimization Laboratory  
Department of Biological and Irrigation Engineering  
Utah State University, Logan, UT 84322 – 4105  
Contact: richard.peralta@usurf.usu.edu



# Applications

*SOMOS handles large and complex problems and has been applied to many real-world problems. Some examples are:*

- Minimizing cost of TCE plume containment at Norton AFB:
  - **Optimization yielded 23% cost reduction from base strategy**
  - **System was built, strategy was implemented and successful**
- TCE contaminant plume management: Minimizing TCE mass remaining at Massachusetts Military Reservation, CS-10 plume, while preventing plume expansion
  - **Optimization yielded 6% improvement from base strategy, at less cost**
  - **Constructed system is operating successfully**
- Cache Valley sustained yield optimization problem: Maximizing sustained yield of stream-aquifer system
  - **Optimal strategy showed sustainable pumping could increase 40%**
  - **causing management change**
- Applications performed at three sites for this ESTCP project

For more applications: <http://www.usurf.org/units/wdl>

## SOMOS Features

- Windows-based SOMOS runs in background, while user employs other programs.
- SOMOS' spread-sheet based pre-processor, SOMOIN, simplifies input file preparation (availability depends on version).
- SOMOS' professional design has detailed input error-checking and error messages.
- Buttons on SOMOS' user-friendly interface speed accessing/editing I/O files, and optimizations.
- SOMOS' flexibility allows run restarts, result merges, stepwise, sequential, and simultaneous optimization, full control over constraints and bounds in time and space.
- SOMOS' automation allows considering multitudinous candidate wells in a run and speeds sequential running of multiple optimization actions.
- SOMOS includes a 2-D spreadsheet-based tool for mapping layered aquifer parameters, well locations and hypothetical capture zones (availability depends on version).
- SOMOS is being included within groundwater modeling packages such as Visual MODFLOW and Groundwater Vistas

## SOMOS Features (vary with version)

- **Applicability:** Any confined or unconfined aquifer system that can be modeled.
- **Simulators:** MODFLOW, MT3DMS, SEAWAT, Response Matrix, Response Surface, Artificial Neural Networks, Others.
- **12 Optimizers:** Including Simplex, Gradient Search, Branch & Bound, Outer Approximation, Genetic Algorithm (GA) linked with Tabu Search (GA-TS) and Simulated Annealing (SA) linked with Tabu Search (SA-TS).
- **Optimization Problem Types:** linear, quadratic, nonlinear, mixed integer, mixed integer nonlinear, multi-objective, stochastic (i.e. under uncertainty).
- **Controllable Variables:** ground-water pumping, gradient, cell-head, head at well casing; surface water diversion, flow, & head; aquifer/surface body seepage; contaminant concentration, mass remaining & removal; user-definable variables.
- **Management Goals:** Can optimize for 90+ distinct objective functions plus user-defined objective and multi-objective optimization.

# Questions

# DOD Groundwater Remediation Optimization Study

# ESTCP Demonstration Project

- Goal of project
  - Demonstrate application of “transport optimization” at real world sites
  - Evaluate the benefits and costs of using optimization algorithms versus the traditional trial-and-error modeling approach
  - Make transport optimization technology more accessible
    - Training
    - Code availability

## Project Setup

- “Transport optimization” applied at 3 sites
  - Umatilla Chemical Depot, Oregon
  - Tooele Army Depot, Utah
  - Former Blaine Naval Ammunition Depot, Nebraska
- At each site, three different optimization formulations were developed
- Each formulation was solved (over a fixed time period) by...
  - two groups applying the coupled simulation-optimization approach
  - one group running the contaminant transport model using trial-&-error (to serve as a scientific control)
- Use of two groups provided greater confidence in results, a comparison of code performance, and more insight into the “beyond the code” efforts required to solve the problems

39

# Project Team

- ESTCP and EPA provided funding, USACE also provided support
- Diverse project management team
  - NFESC - Karla Harre, Laura Yeh
  - EPA-TIO - Kathy Yager
  - USACE - Dave Becker
  - GeoTrans, Inc. - Rob Greenwald, Yan Zhang
  - University of Illinois - Dr. Barbara Minsker
- Transport optimization modelers
  - Utah State University - Dr. Richard Peralta (SOMOS)
  - University of Alabama - Dr. Chunmiao Zheng (MGO)



## Demonstration Sites

Site Name	Pump rate (gpm) and Cost (\$/yr)	# Existing Wells	Contaminants	Groundwater Model Info.
Umatilla Army Depot	1300/\$430K (operating)	3 ext. 3 inj.	RDX/ TNT	5 layers 10 min runs
Tooele Army Depot	5000/\$1M (operating)	15 ext. 13 inj.	TCE	4 layers 10 min runs
Former Blaine NAD	4000/\$2M (in preliminary design)	17 ext. (planned)	TCE*/ TNT	6 layers 2 hr runs

*\* TCE simulated is combined plume of TCE, PCE, TCA, DCE, and RDX*

## Formulation Process For Each Site

- Perform site visit and review site data
  - Understand the real-life situation
  - Explore real-life objectives and constraints with the installations
  - Initial discussion of how to convert real life situation into mathematical description
- Review site groundwater flow and transport model
  - Receive assurance from installation that they consider the model predictions acceptable for use for remediation design purposes
  - Important because the transport model provides the mathematical relationship between the decision variable values (the pumping locations/rates) and terms in the constraints/objective function

## Formulation Process For Each Site

- Develop 3 “optimization formulations” based on further interaction with the installations
  - Select an “objective function” to be minimized (or maximized)
  - Specify a set of constraints to be satisfied
- Worked with installation to establish final mathematical representations of key problem components, such as...
  - Cost coefficients (e.g., cost of new well, cost to treat each gpm, etc.)
  - Nature of the relationships between the decision variables and other terms in the objective function and/or constraints (e.g., is the cost to treat each gpm constant, or does it change based on flow rate and/or contaminant concentrations?)

# Optimization Formulations

Site Name	Objective Function	Major Constraints	
Umatilla	Form. 1	Min life-cycle cost	<ol style="list-style-type: none"> <li>1. Current treatment capacity</li> <li>2. Cleanup of RDX and TNT</li> </ol>
	Form. 2	Min life-cycle cost	<ol style="list-style-type: none"> <li>1. Increased treatment capacity</li> <li>2. Cleanup of RDX and TNT</li> </ol>
	Form. 3	Min total mass remaining in layer 1	<ol style="list-style-type: none"> <li>1. Cleanup of RDX and TNT</li> </ol>
Tooele	Form. 1	Min total cost	<ol style="list-style-type: none"> <li>1. POE concentration limit</li> </ol>
	Form. 2	Min total cost	<ol style="list-style-type: none"> <li>1. POE/POC concentration limits</li> </ol>
	Form. 3	Min total cost	<ol style="list-style-type: none"> <li>1. POE/POC concentration Limits</li> <li>2. Declining source term</li> <li>3. Cleanup (&lt; 50ppb)</li> </ol>
Blaine	Form. 1	Min life-cycle cost	<ol style="list-style-type: none"> <li>1. Plume containment</li> <li>2. Cleanup of TCE and TNT</li> </ol>
	Form. 2	Min life-cycle cost w/ 2400gpm extracted water diversion	<ol style="list-style-type: none"> <li>1. Plume containment</li> <li>2. Cleanup of TCE and TNT</li> </ol>
	Form. 3	Min maximum total pumping	<ol style="list-style-type: none"> <li>1. Plume containment</li> </ol>

*POE = Point of Exposure; POC = Point of Compliance*

## Example: Umatilla

- Goal: cleanup 2 constituents

- RDX: 2.1 ug/L
- TNT: 2.8 ug/L

Site Location

Current System &  
Plume Distribution

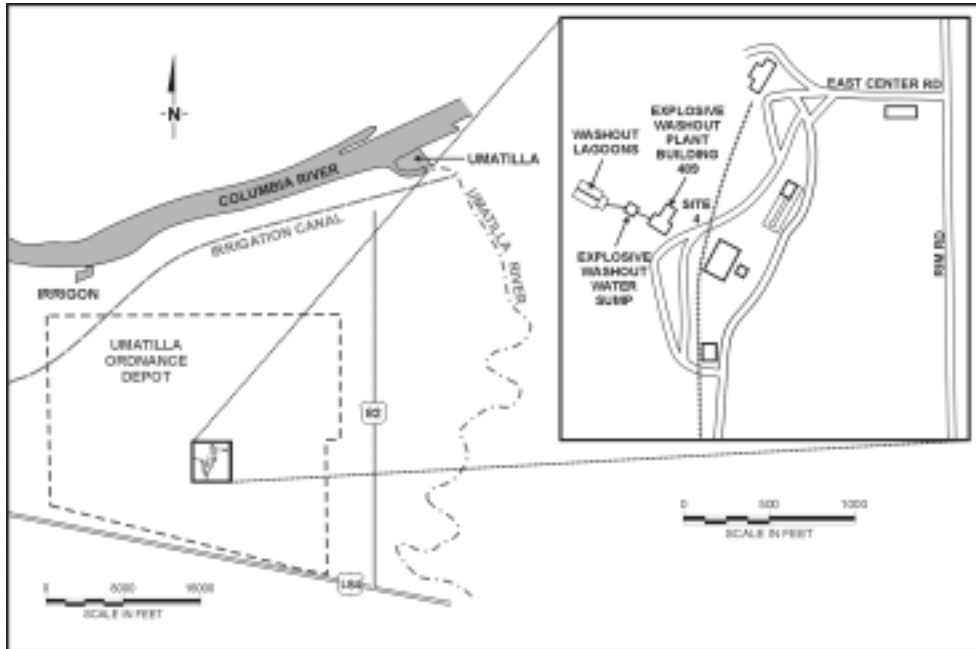
- Current system

- System capacity: 2 GAC units @ 1300 gpm
  - 3 extraction wells
  - 3 infiltration basins
- Expect cleanup in 17 years

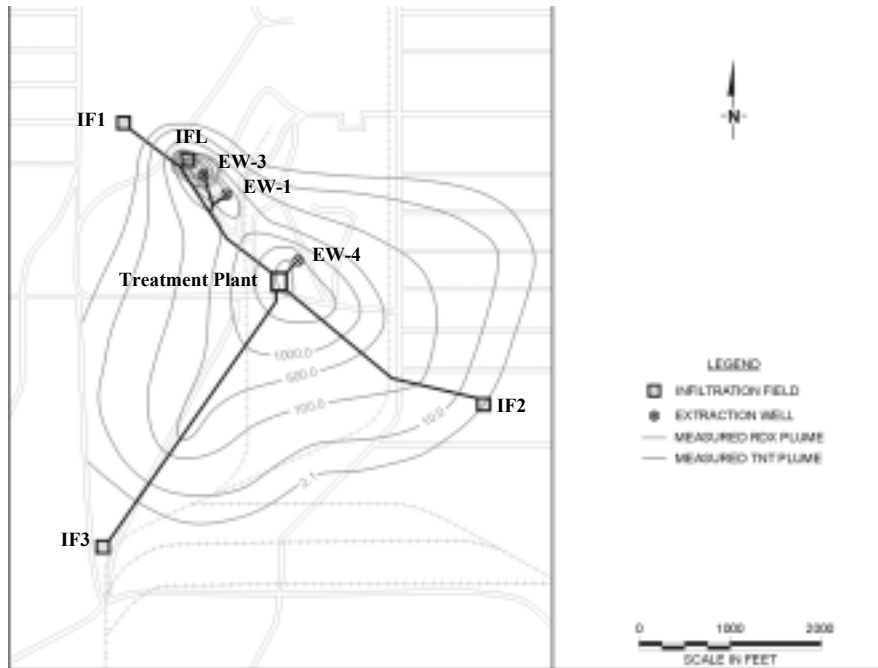
# SITE LOCATION MAP



# FACILITY AND SITE LOCATION MAP



# CURRENT SYSTEM





# Umatilla Objective Function: Formulation 1

- Minimize Total Cost Until Cleanup

$$\text{Total Cost} = \text{CCW} + \text{CCB} + \text{CCG} + \text{FCL} + \text{FCE} + \text{VCE} + \text{VCG} + \text{VCS}$$

- CCW: Capital Costs of new Wells
- CCB: Capital Costs of new Recharge Basins
- CCG: Capital Costs of new GAC units
- FCL: Fixed Costs of Labor
- FCE: Fixed Costs of Electricity
- VCE: Variable Costs of Electricity
- VCG: Variable Costs of changing GAC units
- VCS: Variable Costs of Sampling

future costs are discounted to yield Net Present Value

## Umatilla: Cost Terms

- Up-Front costs
  - New well and piping: \$75K
  - Put EW-2 in service: \$25K
  - New recharge basin: \$25K
  - New GAC unit (325 gpm): \$150K
- Fixed Annual Costs (each year until cleanup)
  - Labor (fixed): \$237K/yr
  - Electric (fixed): \$3.6k/yr
- Variable Costs Depending on Solution (*complicated*)
  - Electric based on pump rate at specific wells
  - GAC changeout based on influent concentration
  - Sampling costs due to plume area

Details:  
Variable Electric Costs

50

## Example of Actual Details – Cost Term VCE

- VCE: Variable Cost of Electricity over system life-cycle

$$VCE = \sum_{i=1}^{ny} \sum_{j=1}^{nwel} (CW_{ij} \times IW_{ij})^d$$

Where

$$CW_{ij} = 0.01(Q_{ij}) \quad \text{for } 0 \text{ gpm} < Q_{ij} \leq 400 \text{ gpm}$$

$$CW_{ij} = 0.025(Q_{ij}) - 6 \quad \text{for } 400 \text{ gpm} < Q_{ij} \leq 1000 \text{ gpm}$$

$ny$  is the elapsed time when cleanup occurs

$nwel$  is the total number of extraction wells

$CW_{ij}$  is the electrical cost of well  $j$  in year  $i$ . Costs differ for wells depending on the extraction rates  $Q_{ij}$

$IW_{ij}$  is a flag indicator; 1 if the well  $j$  is on in year  $i$ , 0 otherwise

$d$  indicates application of the discount function to yield Net Present Value (NPV)

## Umatilla Constraints: Formulation 1

- Cleanup must be achieved within 20 years
- Current treatment capacity, 1300 gpm
- Limits on extraction rates imposed by hydrogeology of the site
  - Zone 1, maximum rate at well  $\leq$  400 gpm
  - Zone 2, maximum rate at well  $\leq$  1000 gpm
- Concentration buffer zone
  - Prohibits concentrations from exceeding the cleanup levels outside a specified area
- Balance of extraction and injection rates

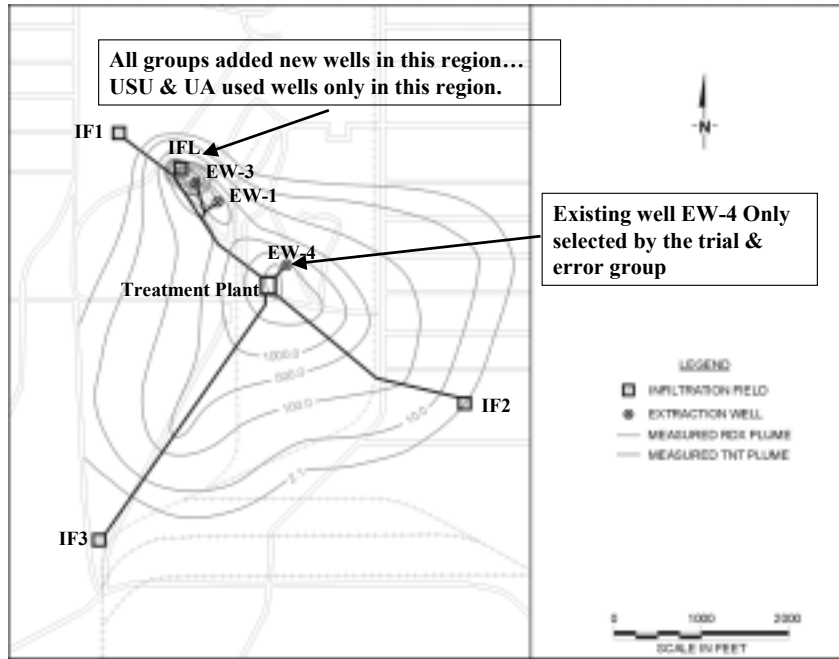
# Umatilla Results: Formulation 1

	Transport Optimization Algorithms		Trial-&-Error
<b>Objective Function Value</b>	<b>\$1.66M</b>	<b>\$1.66M</b>	<b>\$2.23M</b>
<b># new wells</b>	<b>2</b>	<b>2</b>	<b>2</b>
<b># new recharge basins</b>	<b>0</b>	<b>0</b>	<b>1</b>
<b># new GAC units</b>	<b>N/A</b>	<b>N/A</b>	<b>N/A</b>
<b>RDX Cleanup (yrs)</b>	<b>4</b>	<b>4</b>	<b>6</b>
<b>TNT cleanup (yrs)</b>	<b>4</b>	<b>4</b>	<b>6</b>

**Improvement using transport optimization: ~26%**

Results Summary

# Umatilla – Formulation 1 Results

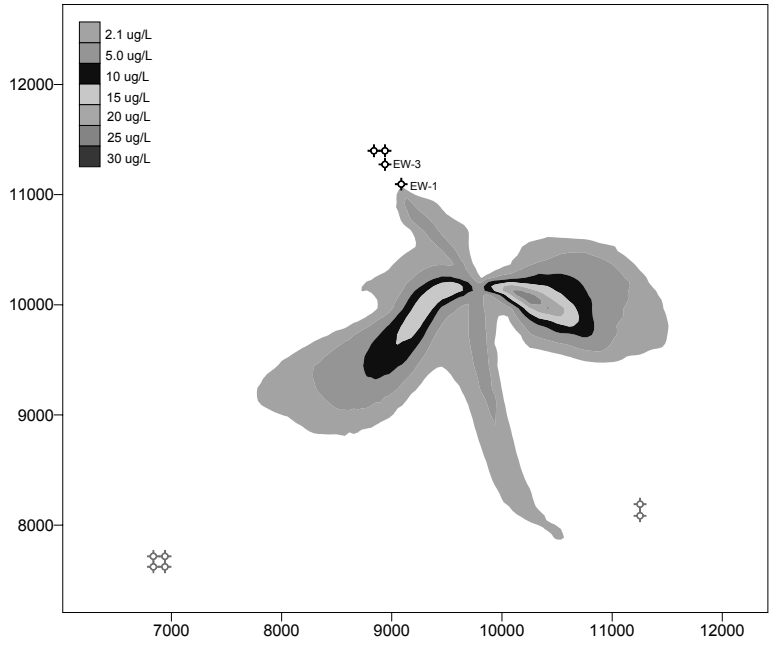


# Umatilla Results: Formulation 1

- RDX results for an “optimal solution”

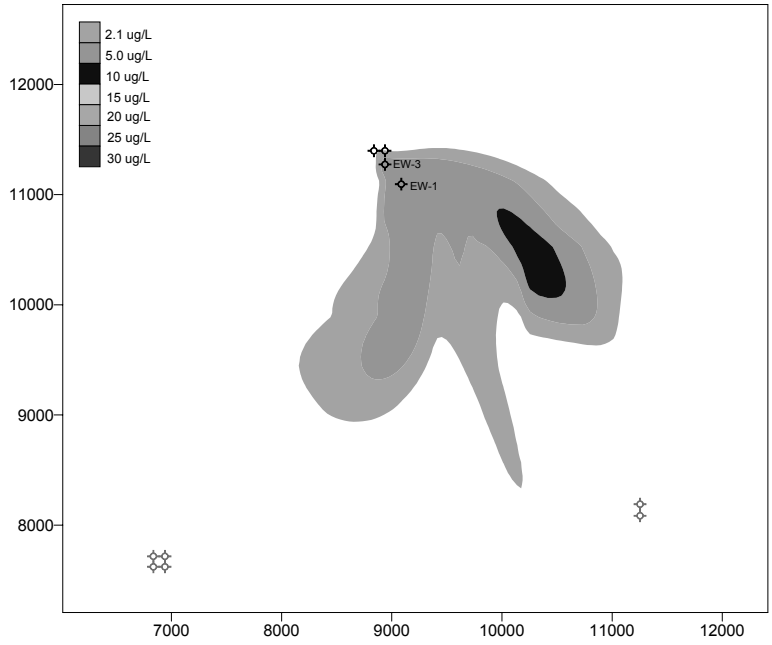
Result w/optimization:  
RDX

### RDX Plume in Layer 1, 2002

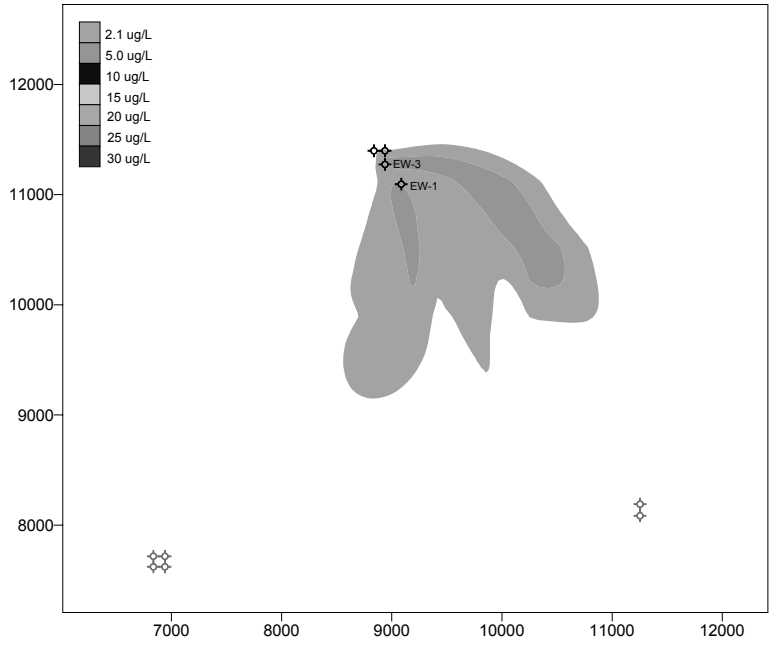




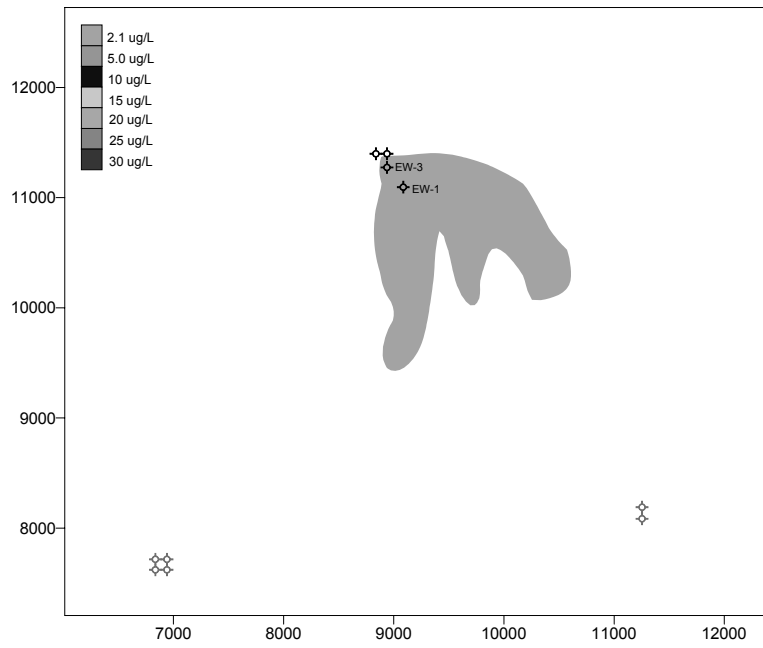
### RDX Plume in Layer 1, 2003



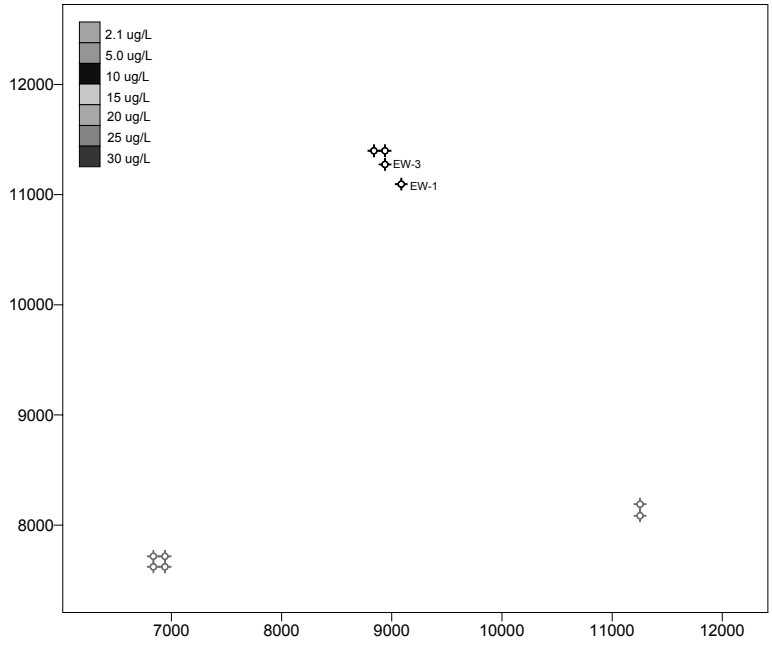
### RDX Plume in Layer 1, 2004



### RDX Plume in Layer 1, 2005



### RDX Plume in Layer 1, 2006

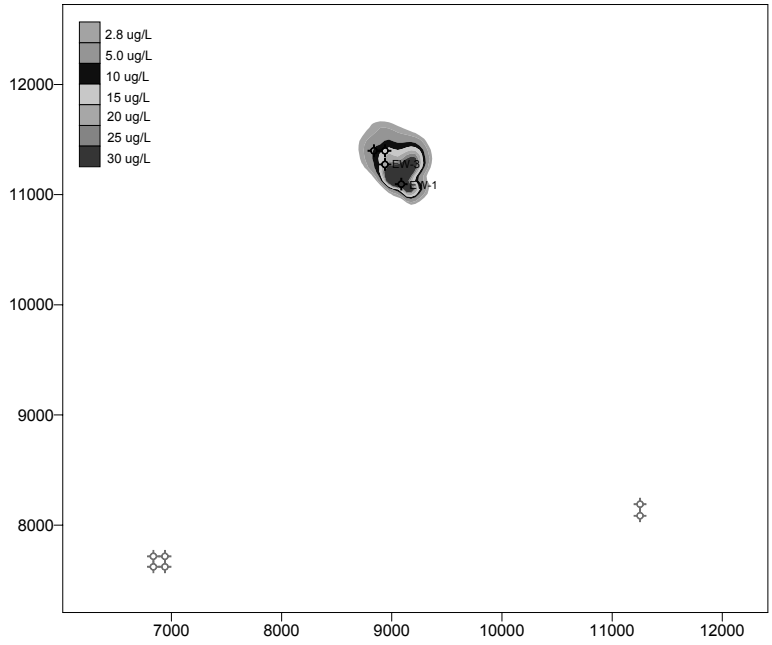


# Umatilla Results: Formulation 1

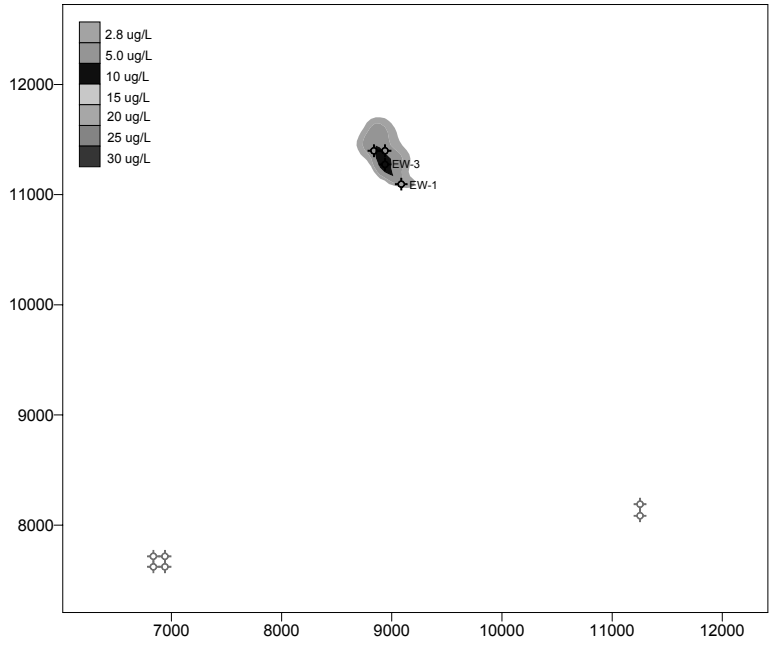
- TNT results for an “optimal solution”

Result w/optimization:  
TN9T

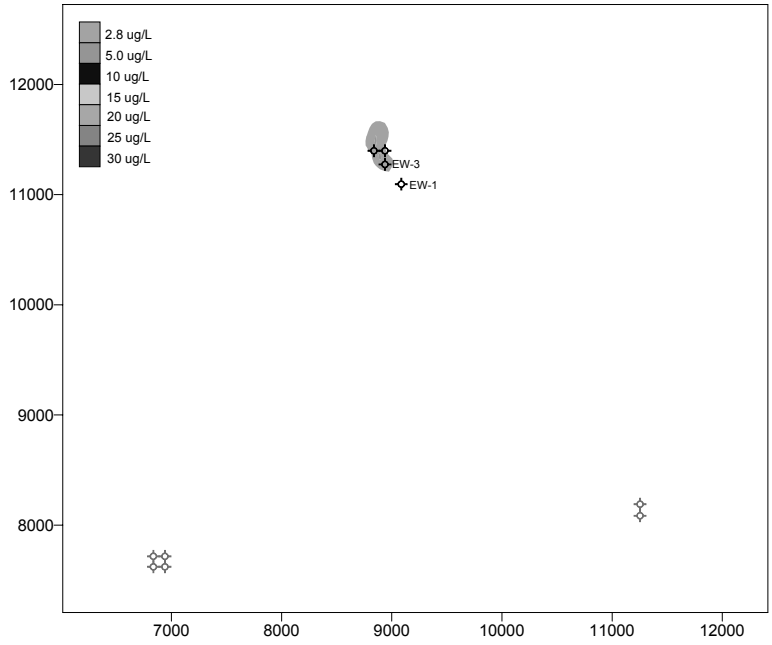
### TNT Plume in Layer 1, 2002



### TNT Plume in Layer 1, 2003

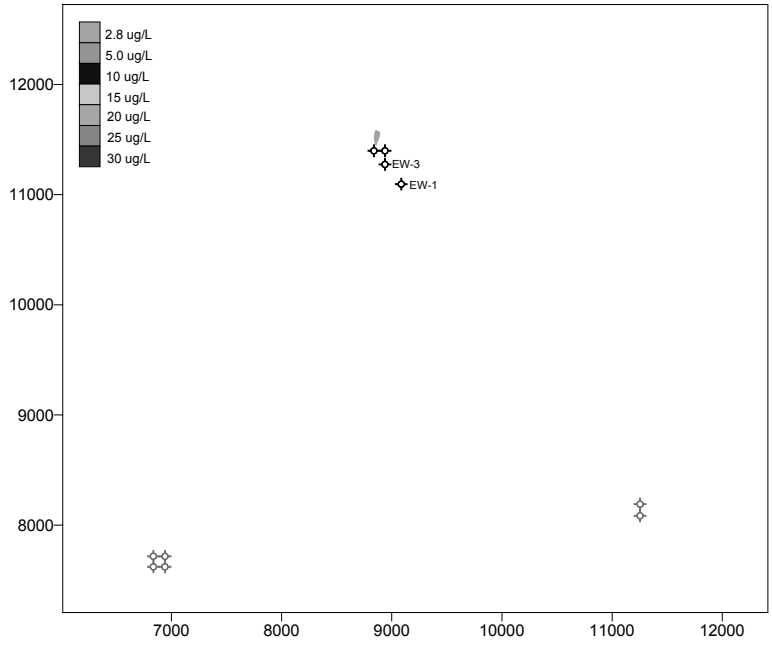


### TNT Plume in Layer 1, 2004



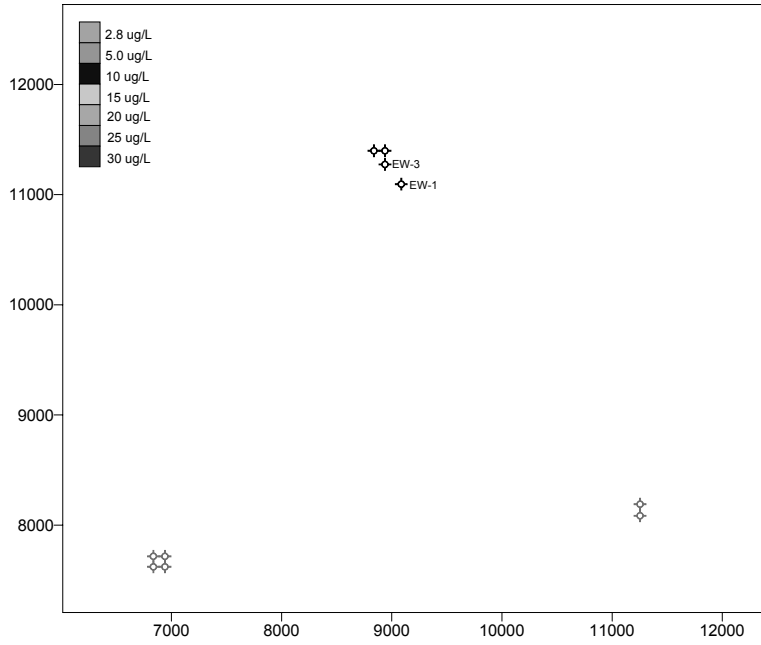


### TNT Plume in Layer 1, 2005



65

### TNT Plume in Layer 1, 2006



## Example: Blaine

- Primary Contaminants:

- VOCs

- TCE
- 1,1,1-TCA
- PCE
- 1,1-DCE

**Only 2 constituents simulated for optimization:**  
**1. TNT**  
**2. TCE (represents TCE, TCA, PCE, DCE, and RDX)**

- Explosives

- TNT
- RDX

Site Location

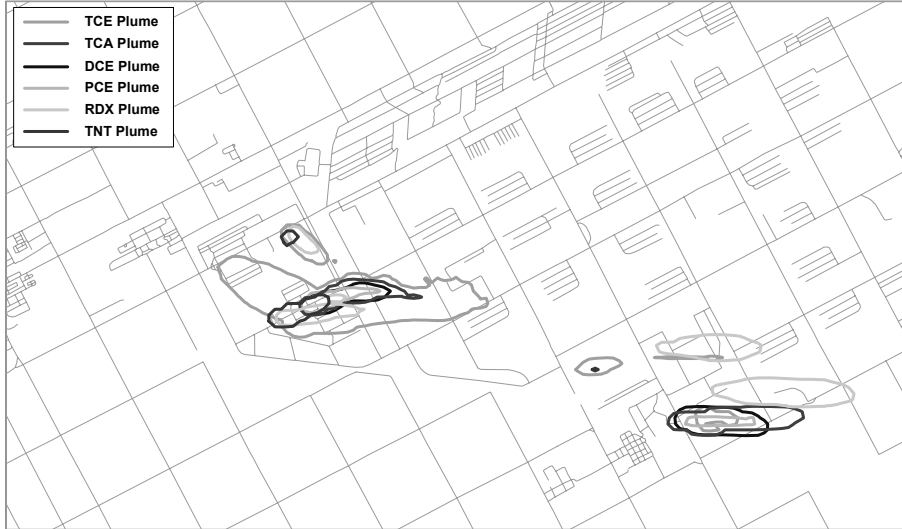
Pre-Remedy Plumes

- FS Recommended Design (Hydraulic Containment)

- 12 deep wells @ 4,050 gpm
- 5 shallow wells @ 18 gpm
- Expect cleanup up to 60 years



# Commingled Plumes in Model Layer 1, 8/30/2002



# Blaine Objective Function: Formulation 1

- Minimize Total Cost Until Cleanup

$$\text{Total Cost} = \text{CCE} + \text{CCT} + \text{CCD} + \text{FCM} + \text{FCS} + \text{VCE} + \text{VCT} + \text{VCD}$$

- CCE: Capital cost of new extraction wells
- CCT: Capital cost of treatment
- CCD: Capital cost of discharge
- FCM: Fixed cost of management
- FCS: Fixed cost of sampling
- VCE: Variable cost of electricity
- VCT: Variable cost of treatment
- VCD: Variable cost of discharge

future costs are discounted to yield Net Present Value

## Blaine: Cost Terms

- Up-Front Costs
  - New extraction well: \$400K
  - Capital Treatment: \$1.0K/gpm
  - Capital Discharge: \$1.5K/gpm
- Fixed Annual Costs (each year until cleanup)
  - Fixed O&M: \$115K/yr
  - Sampling: \$300K/yr
- Variable Costs
  - Electric: \$0.046K/gpm/yr
  - Treatment: \$0.283K/gpm/yr
  - Discharge: \$0.066K/gpm/yr

## Blaine Constraints: Formulation 1

- Cleanup within 30 years
- Containment limits to prevent plume spreading
- Limits on extraction well rates
  - Well screens one model layer: 350 gpm
  - Well screens two model layers: 700 gpm
  - Well screens three model layers: 1050 gpm
- Restricted areas where no wells allowed
- Remediation wells not allowed in same cells as irrigation wells
- No dry cells allowed



## Blaine Results: Formulation 1

	Transport Optimization Algorithms		Trial-&-Error
<b>Objective Function Value</b>	<b>\$45.28M</b>	<b>\$40.82M</b>	<b>\$50.34M</b>
<b># New Extraction Wells</b>	<b>15</b>	<b>10</b>	<b>8</b>
<b>Pumping Rate by Management Period</b>	<b>1968 gpm</b> <b>3104 gpm</b> <b>3356 gpm</b> <b>3700 gpm</b> <b>3750 gpm</b> <b>3750 gpm</b>	<b>2486 gpm</b> <b>2632 gpm</b> <b>2644 gpm</b> <b>2752 gpm</b> <b>3306 gpm</b> <b>3378 gpm</b>	<b>3995 gpm</b> <b>3975 gpm</b> <b>3995 gpm</b> <b>3995 gpm</b> <b>3925 gpm</b> <b>3105 gpm</b>
<b>Elapsed Years Until Cleanup for TCE</b>	<b>30</b>	<b>30</b>	<b>30</b>
<b>Elapsed Years Until Cleanup for TNT</b>	<b>30</b>	<b>29</b>	<b>25</b>

**Improvement using transport optimization: ~10 - 20%**

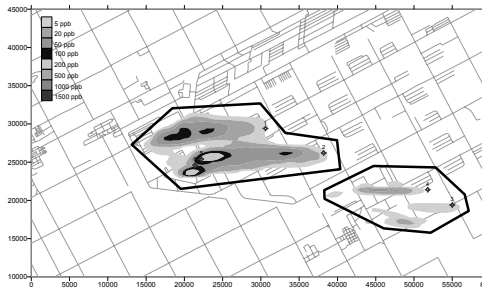
# Blaine Results: Formulation 1

- Optimization result from all three groups

Optimization Results:  
TCE Layer 3

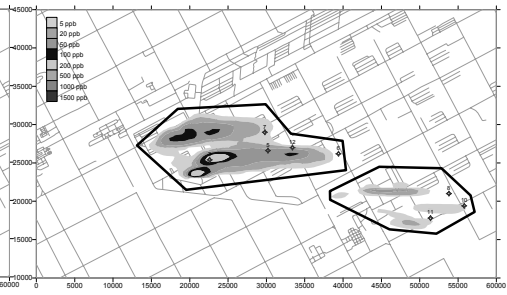
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2003



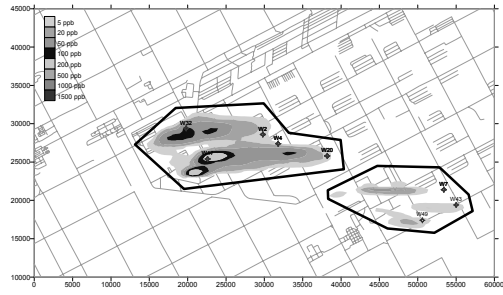
### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2003



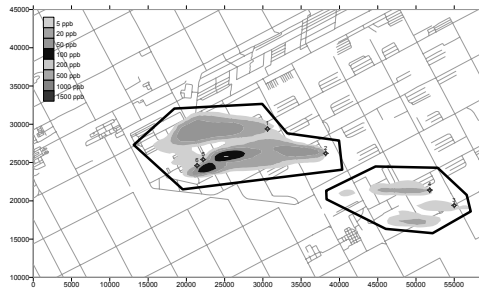
TCE Concentration in Layer 3, 8/31/2003

### Trial-and-Error Group



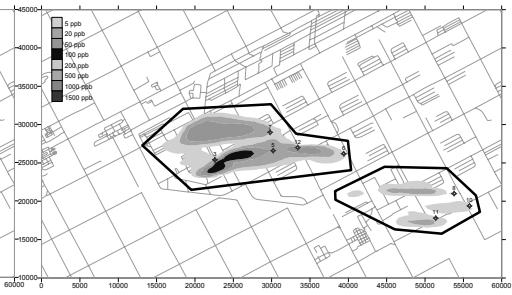
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2008



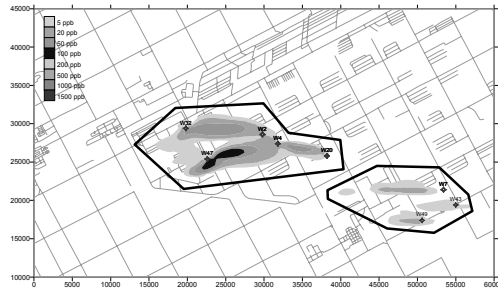
### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2008



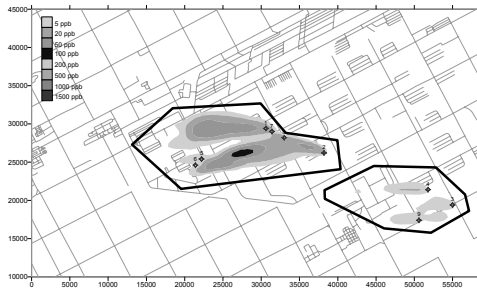
TCE Concentration in Layer 3, 8/31/2008

### Trial-and-Error Group



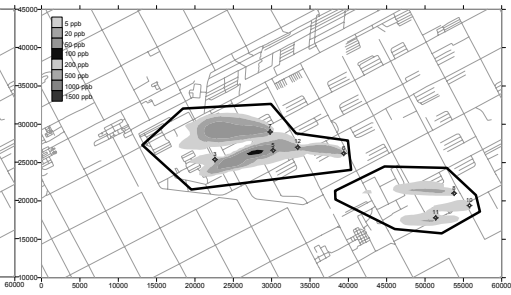
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2013



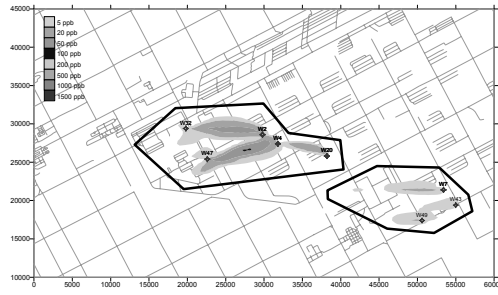
### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2013



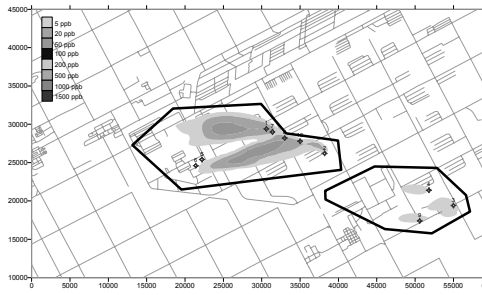
TCE Concentration in Layer 3, 8/31/2013

### Trial-and-Error Group



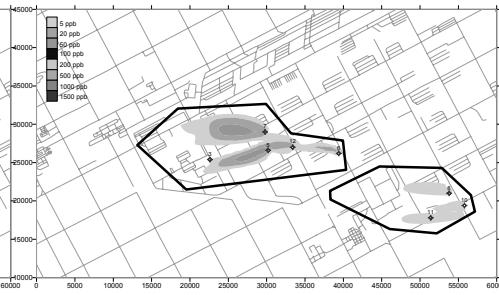
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2018



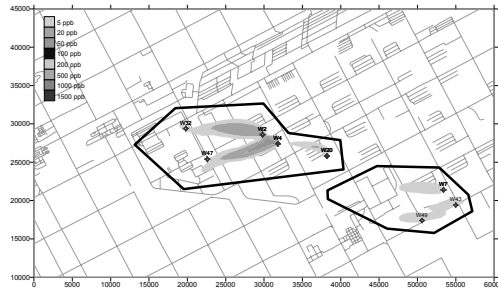
### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2018



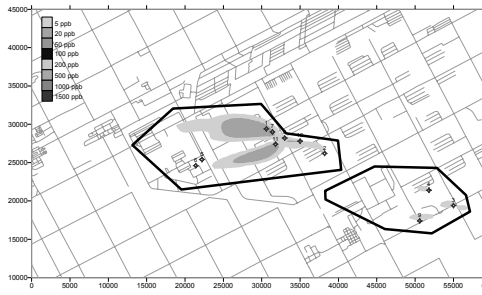
TCE Concentration in Layer 3, 8/31/2018

### Trial-and-Error Group



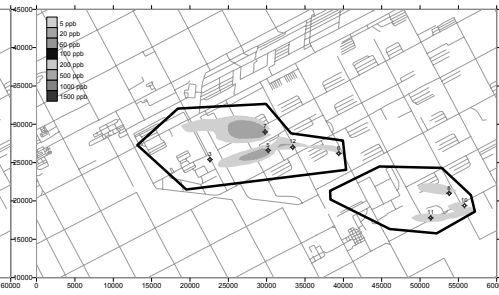
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2023



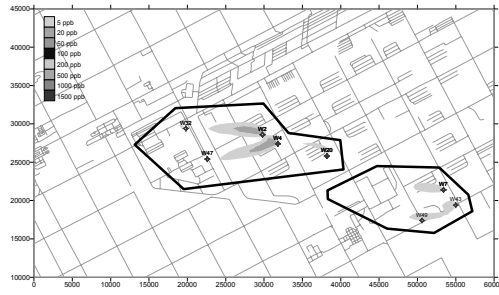
### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2023



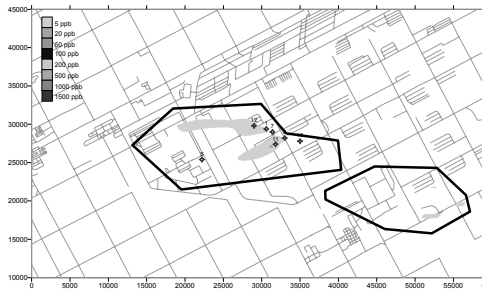
TCE Concentration in Layer 3, 8/31/2023

### Trial-and-Error Group



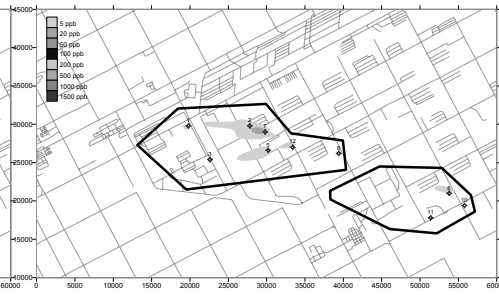
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2028



### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2028



TCE Concentration in Layer 3, 8/31/2028

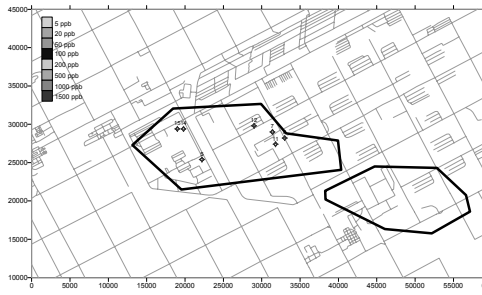
### Trial-and-Error Group





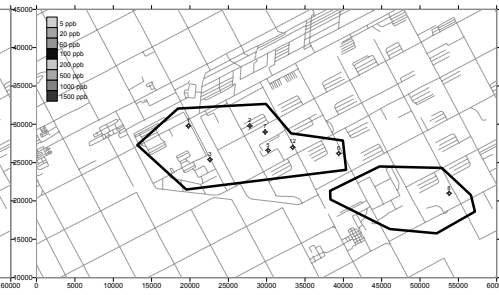
### Transport Optimization Group 1

TCE Concentration in Layer 3, 8/31/2033



### Transport Optimization Group 2

TCE Concentration in Layer 3, 8/31/2033



TCE Concentration in Layer 3, 8/31/2033

### Trial-and-Error Group



## Findings/Lessons Learned

- Transport optimization algorithms
  - Can be applied at real-world sites
  - Provided improved solutions compared to trial-&-error (representative improvement was 20%)
  - Found “outside of the box” solutions
    - Pumping only within TNT plume at Umatilla
    - Pumping less in early time periods and installed new wells later at Blaine
  - Are estimated to cost \$40-120K per site to apply (\$0-40K more than trial-&-error design)
    - Range varies with site complexity, model size, and number of contaminants

# Typical Costs Estimated for A Transport Optimization Analysis

<b>Costs Associated With Basic Items*</b>				
	<b>Low Cost</b>	<b>Typical Cost</b>	<b>High Cost</b>	<b>Expected Duration</b>
Site visit and/or transfer information	\$2,500	\$5,000	\$10,000	1-2 months
Develop 3 optimization formulations	\$5,000	\$10,000	\$15,000	1-2 months
Solve optimization formulations	\$25,000	\$40,000	\$60,000	2-4 months
Prepare report and/or present results	\$5,000	\$15,000	\$25,000	1 month
Project management	\$2,500	\$5,000	\$10,000	NA
<b>Total</b>	<b>\$40,000</b>	<b>\$75,000</b>	<b>\$120,000</b>	<b>5-9 months</b>
<b>Costs Associated With Optional Items</b>				
	<b>Low Cost</b>	<b>Typical Cost</b>	<b>High Cost</b>	<b>Expected Duration</b>
Update and improve simulation models	0	\$20,000	\$50,000	Add 1-3 months
Up to 3 additional formulations	\$15,000	\$25,000	\$40,000	Add 2-3 months
Additional constituent simulated	\$10,000	\$20,000	\$30,000	Add 1-2 months
Transport simulation 1 hr longer	\$10,000	\$20,000	\$30,000	Add 1-2 months

*\* Assumes 1-2 constituents, and simulation time of 2 hours or less*

**83**

## Findings/Lessons Learned

- Transport optimization algorithms
  - Allow thousands more simulations
    - For example, 39 trial-&-error runs vs. ~5000 runs with the MGO transport optimization code for one formulation
  - Can assist sites in screening alternative strategies (e.g., aggressive pumping vs. containment only)
  - Have potential application during both the design and operation of P&T systems
  - Require development of optimization formulations, which helps the project team understand and quantify objectives and constraints

# Technology Transfer Activities

- Project Website  
(<http://www.ftr.gov/optimization/simulation/transport/general.html>)
  - Optimization codes and documentations
  - Final project report
  - Modeling files for each demonstration site
  - Sample optimization code input and output files for Blaine
  - Powerpoint animations illustrating results for Each group
- Training
  - 2-day workshop - 2004
- Case Study / Site Follow-Up
  - Through summer 2004

# Questions

# Thank You

After viewing the links to additional resources,  
please complete our online feedback form.



**Thank You**

[Links to Additional Resources](#)

87