

# BRAZIL MILLSITE

Brownfield to Brightfield Renewable  
Energy Engineering Design Project

U.S. EPA  
Hard Rock  
Mining  
Conference  
2012:  
Advancing  
Solutions for a  
New Legacy

April 3 - 5, 2012



# CLEAR CREEK WATERSHED FOUNDATION HISTORY

**1983**—Clear Creek/Central City Superfund Study Area designated

**1990**—Clear Creek Watershed Forum established, creating a “culture of cooperation”

**1991**—Upper Clear Creek Watershed Association (UCCWA) formed

**1995**—Clear Creek Watershed Advisory Group (WAG) formed

**1997**—Clear Creek Watershed Foundation incorporated as a 501(c)3 non-profit organization

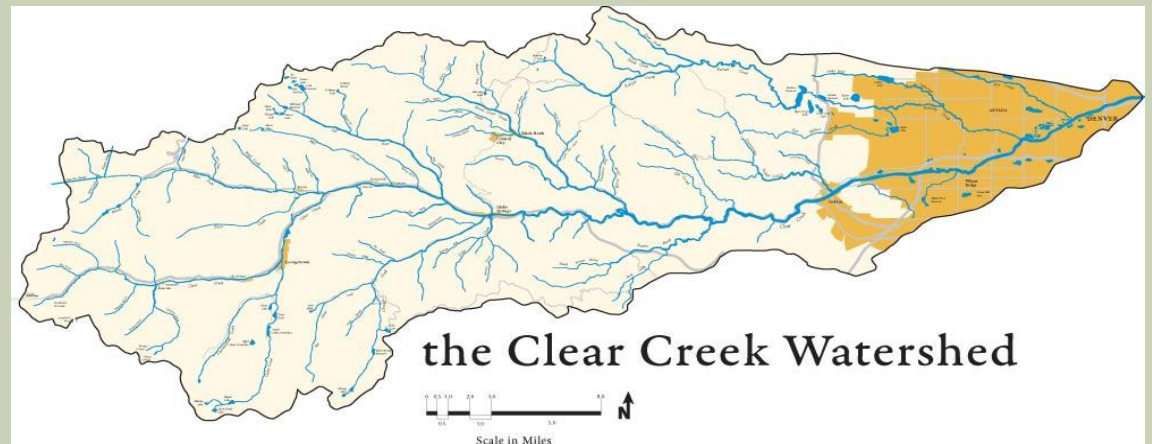


# CCWF AS GOOD SAMARITAN

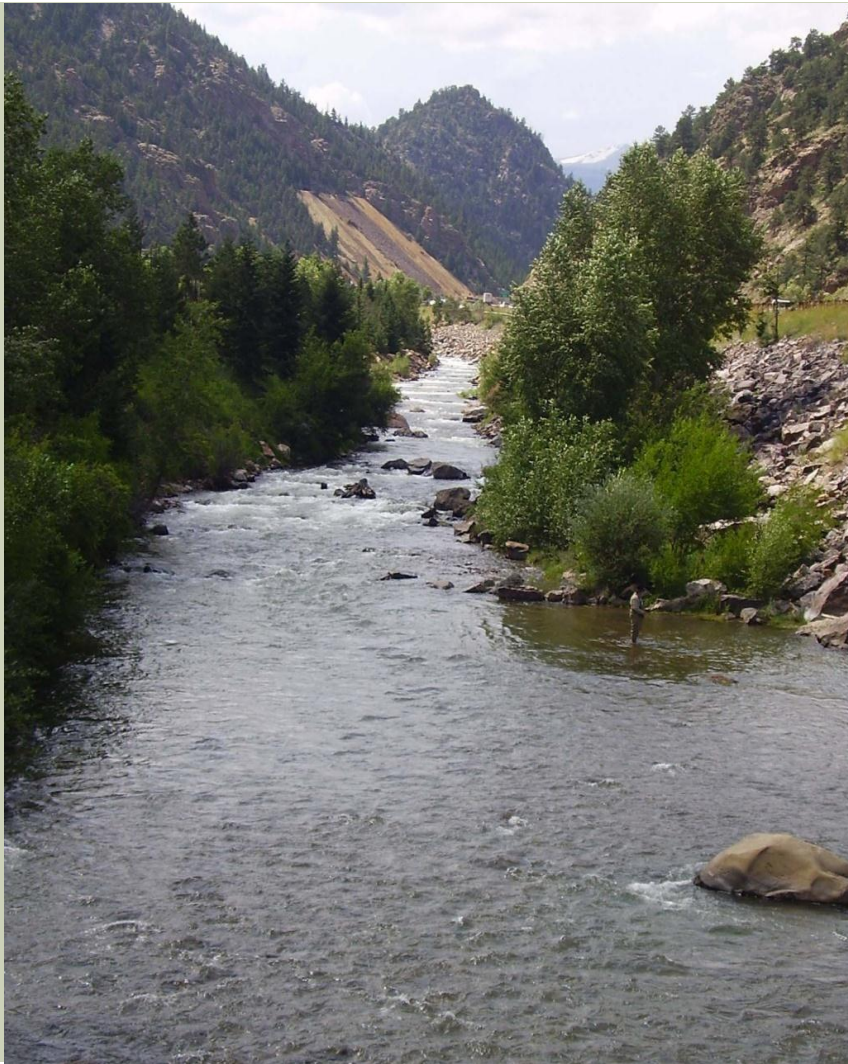
The USGS estimates that there are **1,343** inactive or abandoned mines in the Clear Creek Watershed.

As a “Good Samaritan” entity per a 2003 EPA Action Memo, CCWF has been working with numerous stakeholders to facilitate cleanup of orphan mine and mill sites not covered by the Clear Creek/Central City Superfund program:

- **General Herkimer**
- **Little 6's**
- **Minnesota Mine**
- **McClellan Mill**
- **Doctor Mine**
- **Gem Site**
- **Dibbins, Sydney, and more**



# CCWF AWARDED EPA REGIONAL PRIORITIES GRANT



## 2007 CLEAR CREEK WATERSHED REPORT

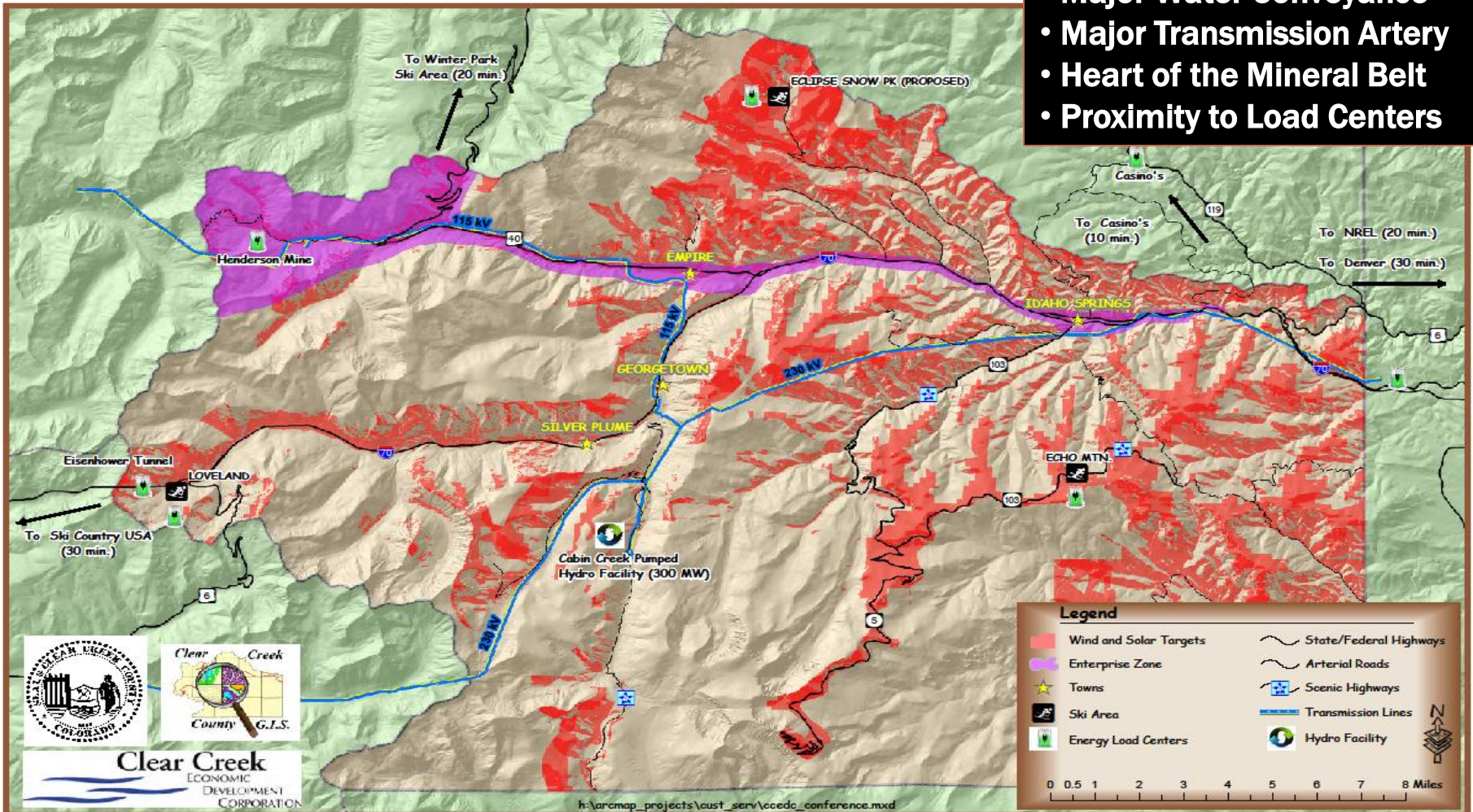
### Exploring Watershed Sustainability

Broadening our focus from cleaner water through mine remediation by adding seven additional market areas to our portfolio:

1. Orphan Mine Remediation
2. Natural Resource Management
3. Water/Wastewater Management
4. Preservation/Promotion of Historical Mine Sites
5. Alternative Energy/Transportation
6. Waste Stream Reduction
7. Subsurface Rights and Uses
8. Outreach/Education

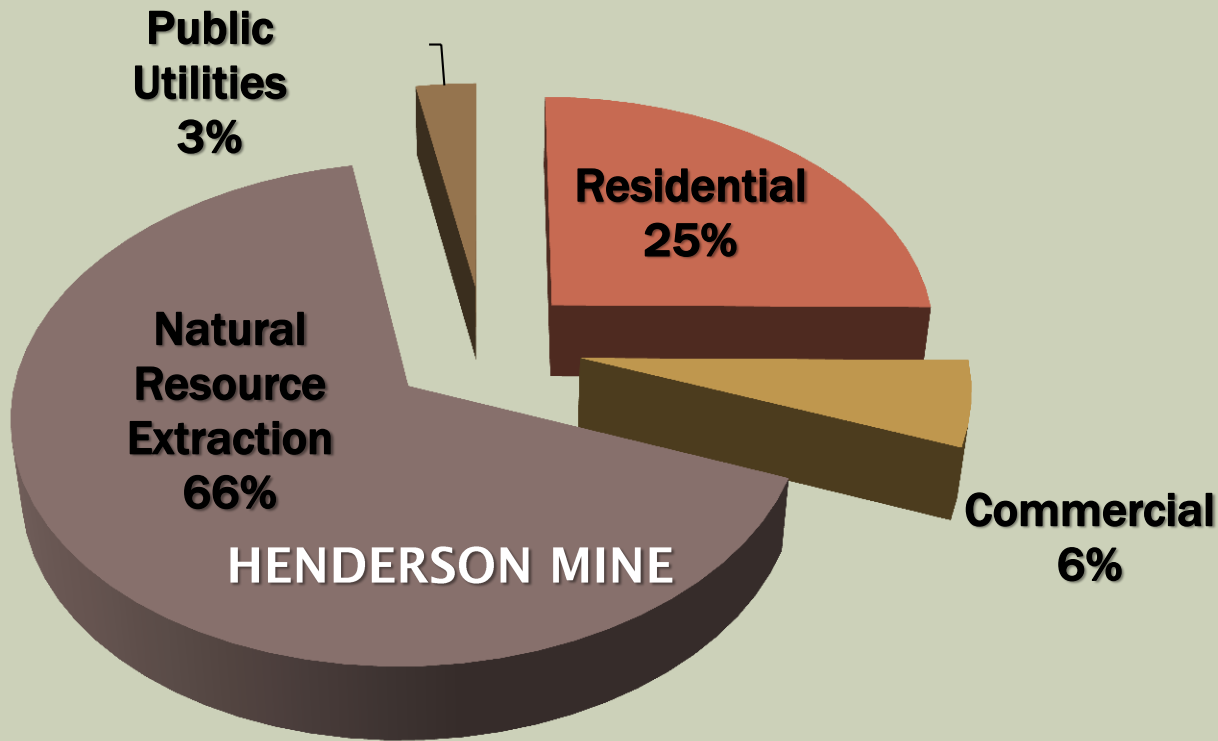
# LOCATION, LOCATION, LOCATION!

- Major Transportation Artery
- Major Water Conveyance
- Major Transmission Artery
- Heart of the Mineral Belt
- Proximity to Load Centers



# CLEAR CREEK COUNTY “NEW ENERGY ECONOMY”

Assessed Valuation (2010) \$525,220,630



Underground natural resource supply is finite.

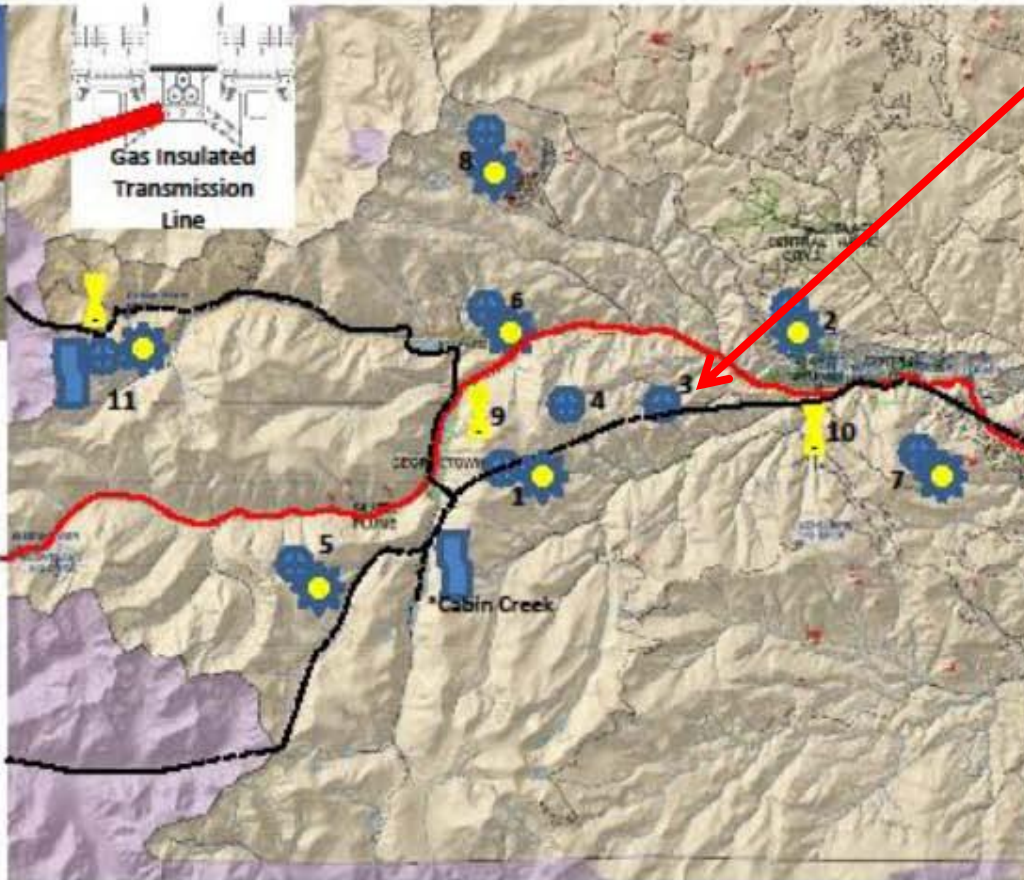
Clear Creek County should diversify their economy in preparation for the potential decommission of Henderson Mine.



**Brightfield Target Areas**

# Road To Clear Creek County's RE Goal 1000MW by 2018

1. Highland Park/  
Capital Prize Mine  
3500 Suitable Acres
2. Gilson Gulch  
Orphanage  
2000 Suitable Acres
3. Lamartine Mine/  
Trail Creek Ridge  
2350 Suitable Acres
4. Silver City  
1200 Suitable Acres
5. Leavenworth  
2500 Suitable Acres
6. North Empire Creek  
1600 Suitable Acres
7. Hidden Wilderness  
800 Suitable Acres
8. Alice/St. Mary's
9. Shadows Ranch
10. Idaho Springs
11. Henderson Mine



Gas Insulated  
Transmission  
Line

	Wind		I-70
	Solar		Transmission
	Geothermal		
	Pumped Hydro		

## ADVANCED GUIDEWAY POWER REQUIREMENTS:

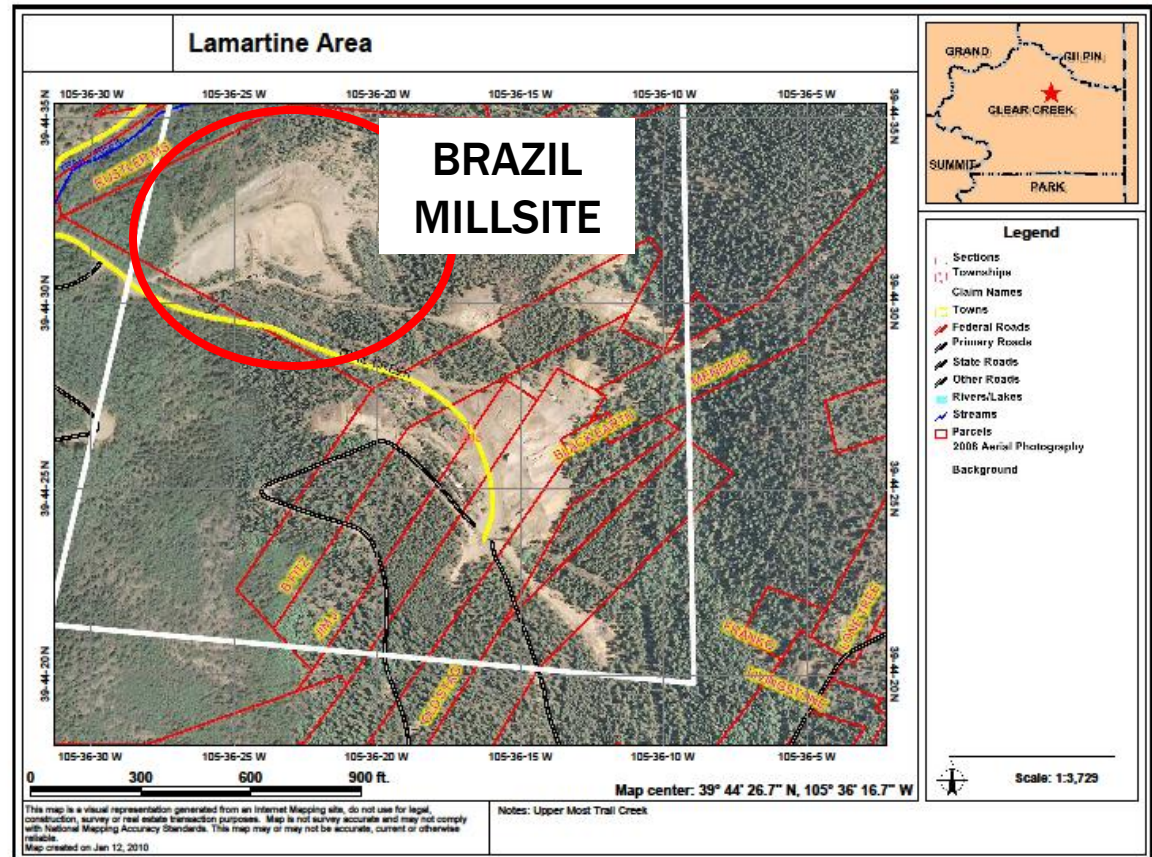
Assuming 44 trains are operating on the guideway between DIA and Eagle County Airport, the nominal load is:

**204,170 kW or 205 MW**  
(4,640 kw x 44 trains = 204,170 kW )

Source: Urban MagLev Technology Development Program, Colorado MagLev Project, Final Report, June 2004, Federal Transit Administration

# BRAZIL MILLSITE AERIAL

- Elevation 9,600 feet
- Trail Creek area was a very productive mining center through the Late 1800s to mid 1900s.
- Trail Creek is a steep mountain stream with an average channel gradient of 11 percent.





# BRAZIL MILLSITE BEFORE RECLAMATION



**In June 2011 this was  
the Brazil Millsite as it  
stood as a Brownfield.**



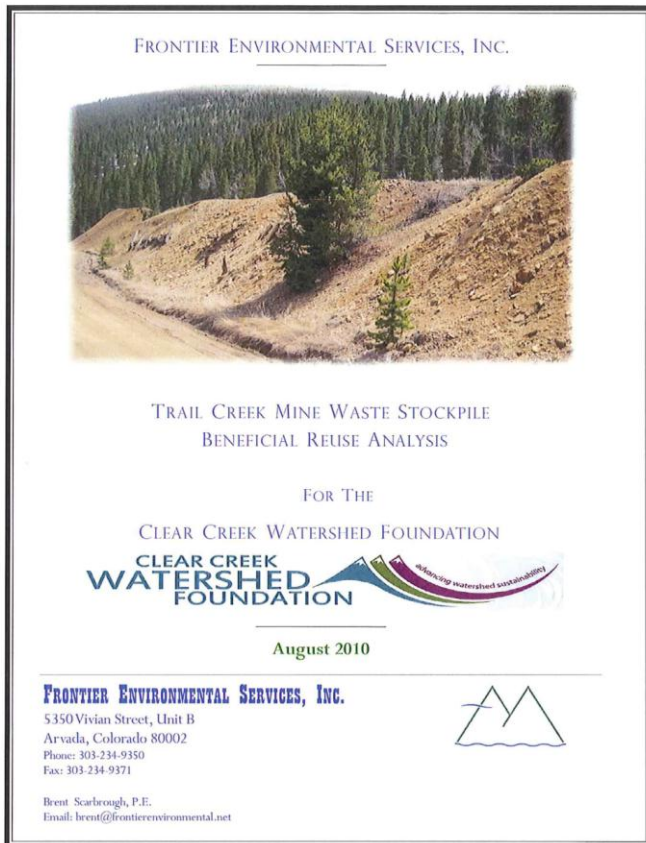
# BRAZIL MILLSITE AFTER RECLAMATION



**This is the Brazil Millsite  
3 months later as a  
Greenfield.**

**What would it look as a  
Brightfield and how  
much energy could this  
Brightfield produce?**

# ENVIRONMENTAL OPPORTUNITY



## RESULTS/CONCLUSIONS

- Engineering and chemical analysis of mine waste piles as a resource instead of a liability.
- Reusing waste for productive purposes such as general site fill, foundation pads, and soil cement base.
- Added benefit of removing waste piles that negatively affect waterways.

**HOW MIGHT  
CLEAR CREEK COUNTY  
MAKE HIGHEST AND BEST  
USE OF A BROWNFIELD  
PROPERTY AS A  
RENEWABLE ENERGY  
SOURCE?**

# CSM Department of Engineering: Senior Design Course

- Two semesters of design education and application
- Provides a basis on engineering design and project planning
- Provides professional experience
- Site characterized by CSM students from the Environmental Science & Engineering Department working under the direction of Professors Jonathan Sharp and Tom Wildeman, who supervised reclamation design recommendations

## CSM CAPSTONE PROGRAM

### TEAM:

**Jeff Babbitt**

Electrical

**Matt Beach**

Electrical

**David Branath**

Mechanical

**Paul Franklin**

Environmental

**Jeannette**

**Hartman**

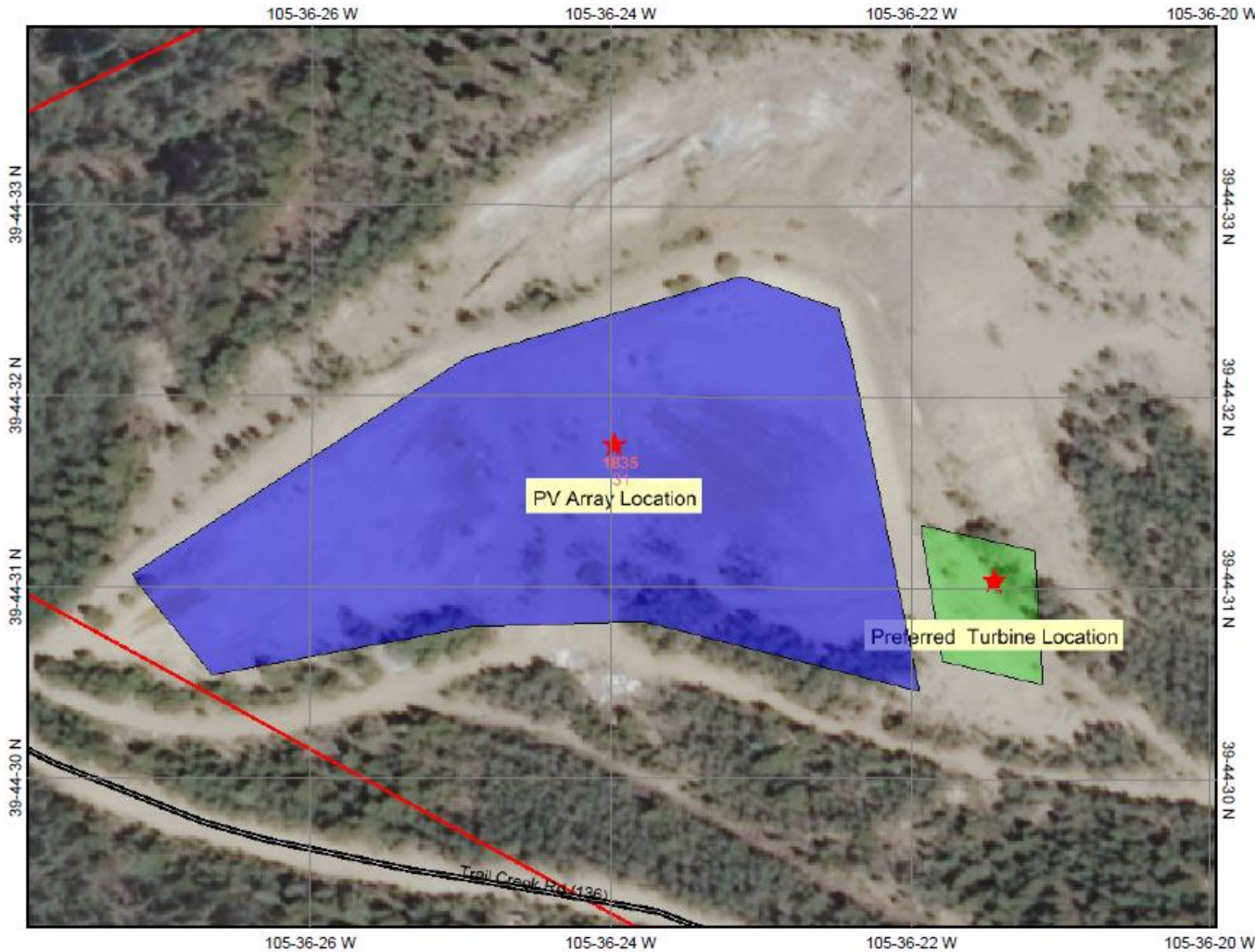
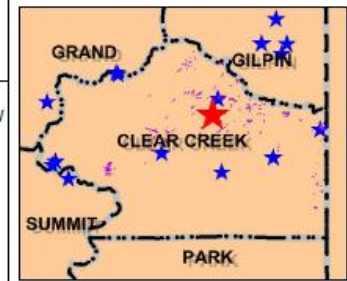
Environmental

**Megan Shirley**

Environmental



# Conceptual Design



- ### Legend
- 2010 Tax Sale
  - ★ Weather Stations
  - Sections
  - Townships
  - Claim Names
  - Towns
  - Federal Roads
  - State Roads
  - Primary Roads
  - Other Roads
  - Rivers/Lakes
  - Streams
  - Parcels
  - ★ 2010 Aerial Photography
  - Background



Map center: 39° 44' 31.5" N, 105° 36' 23.9" W



Scale: 1:1,017

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 Map created on Mar 22, 2012

# PROJECTED TIMELINE

**Permit & Decision Period**

**4 months (120 days) - 7 months (196 days)**

**Turbine Construction Phase**

**1 Month (30 days)**

**Solar Construction Phase**

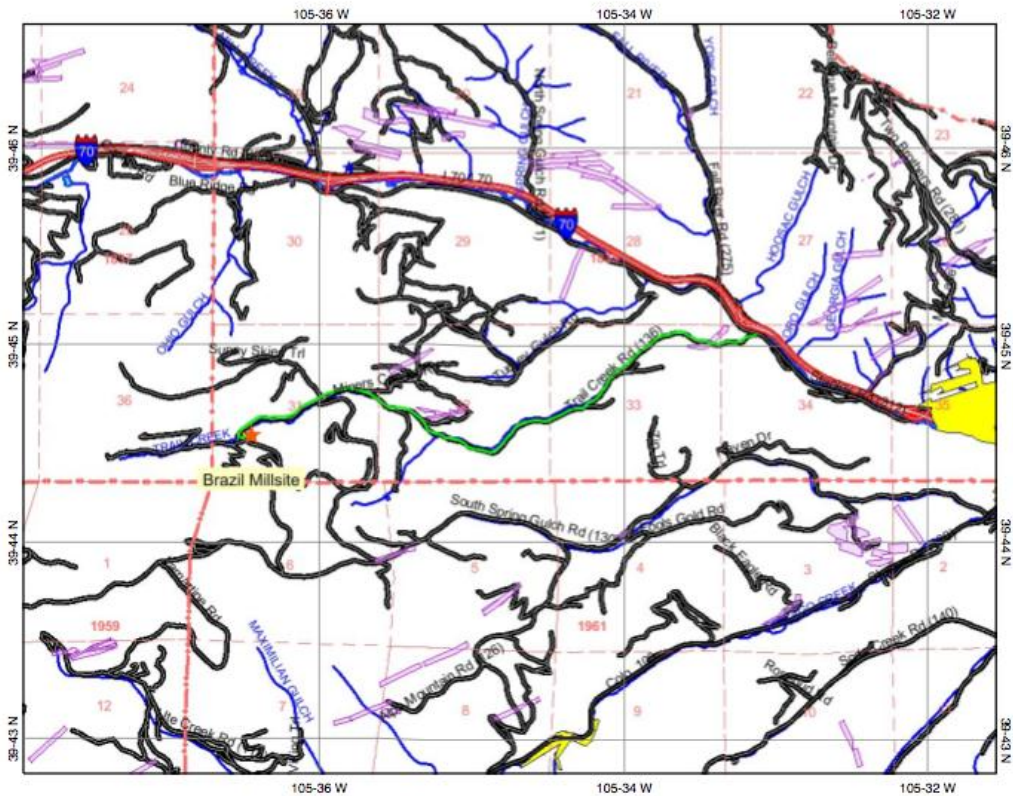
**3 weeks (21 days)**

# LOCAL CAPACITY

Considerations



## Preferred Transportation Route



### Legend

- 2010 Tax Sale
- Weather Stations
- Sections
- Townships
- Towns
- CENTRAL CITY
- EMPIRE
- GEORGETOWN
- IDAHO SPRINGS
- SILVER PLUME
- Federal Roads
- State Roads
- Primary Roads
- Other Roads
- Rivers/Lakes
- Streams
- Background

0 4000 8000 12000 ft.

Map center: 39° 44' 44" N, 105° 34' 45" W

Scale: 1:49,245

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Notes: Preferred Transportation Route in Green

# SERVICE DELIVERY SYSTEMS

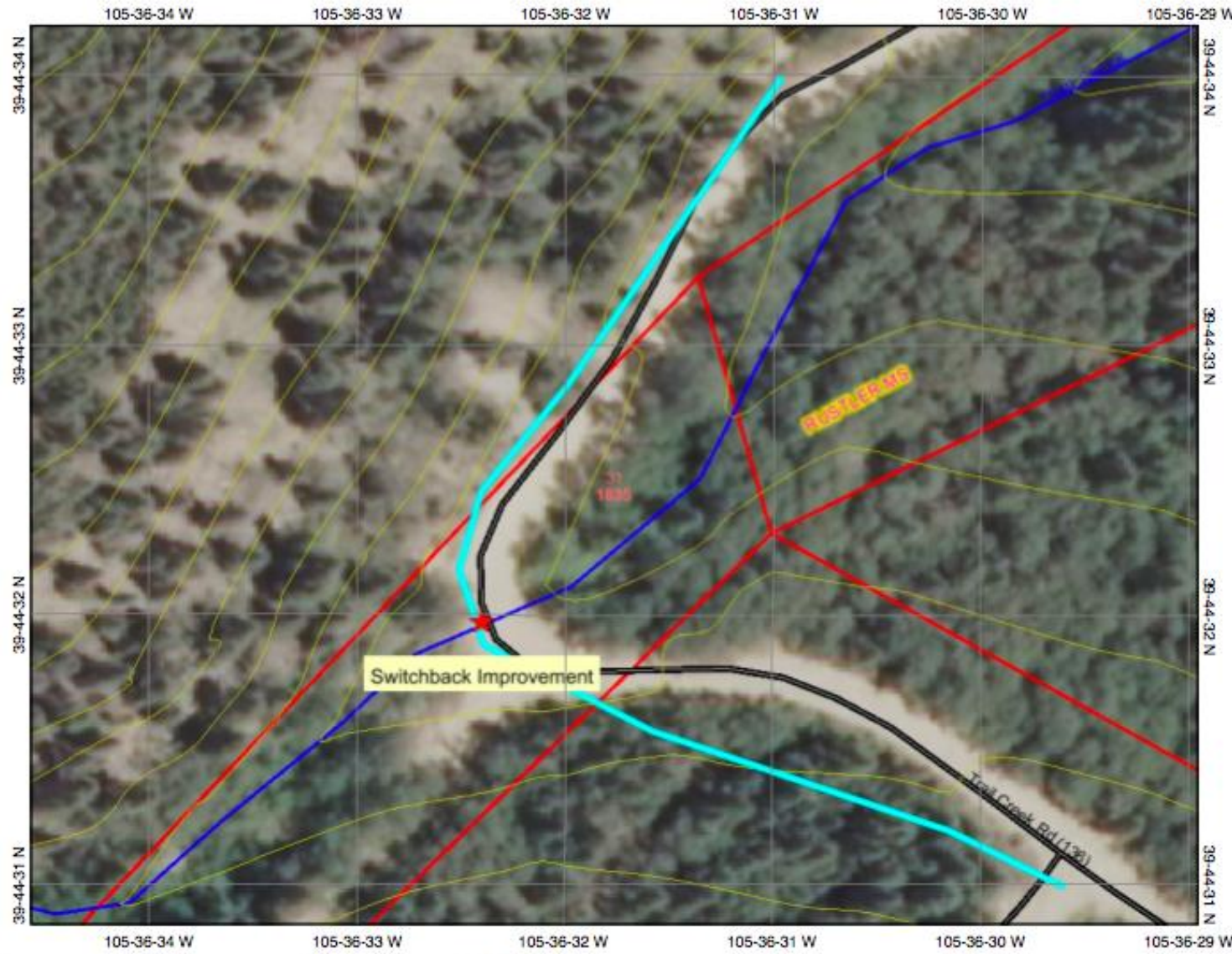
Road Capacity

Access

Emergency Services

Site Security

# Switchback Improvement



## Legend

- 2010 Tax Sale
- ★ Weather Stations
- Contours (10ft)
- Sections
- Townships
- Claim Names
- Towns
- Federal Roads
- State Roads
- Primary Roads
- Other Roads
- Rivers/Lakes
- Streams
- Parcels
- 2010 Aerial Photography
- Background



Map center: 39° 44' 32.51" N, 105° 36' 31.76" W



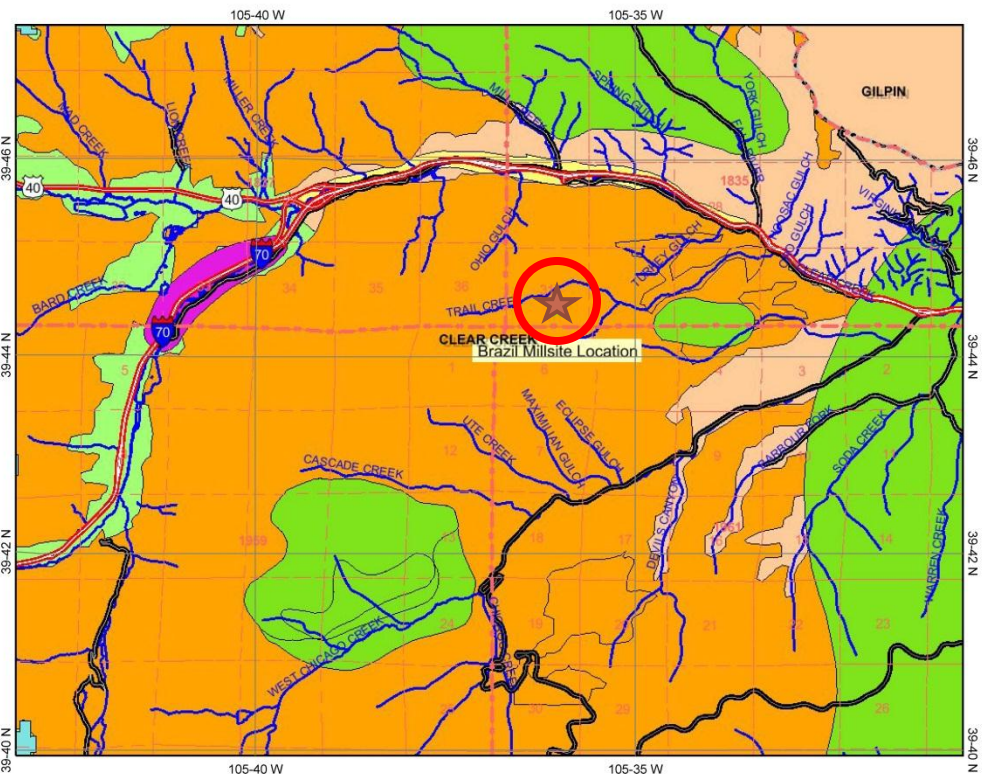
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 Map created on Mar 20, 2012

# ENVIRONMENTAL ANALYSIS

Considerations

# Wildlife Map



- Legend**
- Sections
  - Townships
  - Federal Roads
  - State Roads
  - Primary Roads
  - Streams
  - Wild Turkey
  - Snow Goose
  - Ptarmigan
  - Lynx (2003)
  - Greenback Cutthroat Trout
  - Bald Eagle
  - Colorado Counties



Map center: 39°43' N, 105°36' W



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**CONCLUSION:  
STUDIES  
TO BE  
CONDUCTED**

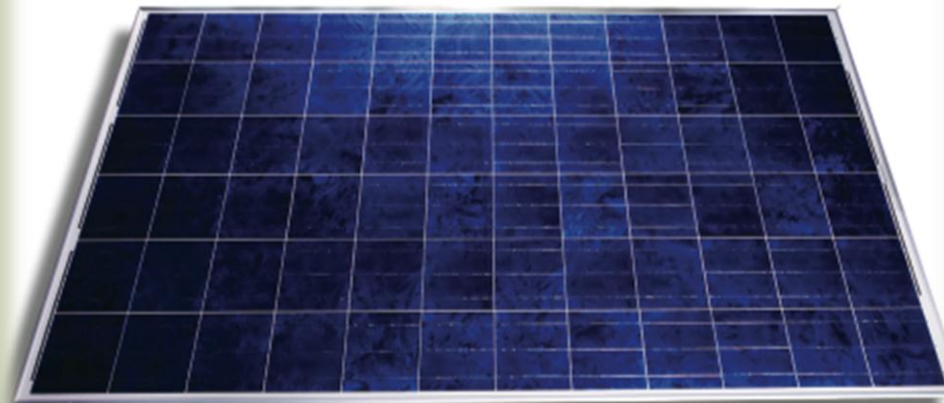
**Remediation met all the environmental considerations.**

**Development consideration examined all 1041 Matters of State Interest requirements and found adequate data to support permit submittal.**



Considerations

# TECHNICAL FEASIBILITY



## TECHNICAL SUITABILITY

### Alstom Eco 110 Wind Turbine:

**3 MW power  
output**

**100m rotor  
diameter**

**IEC IIA  
Classification  
for this altitude**

### Suntech Vd Solar Panels:

**280 W per  
module**

**14.4%  
efficiencies**

**Strong wind and  
snow loading  
capabilities**

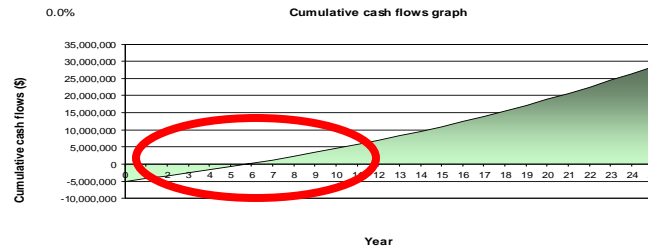
# FINANCIAL FEASIBILITY

Considerations

Proposed case power system		Incremental initial costs	
<b>Base load power system</b>			
Technology	Wind turbine		
Analysis type	<input type="radio"/> Method 1 <input type="radio"/> Method 2 <input type="radio"/> Method 3		
<b>Wind turbine #1</b>			
Power capacity	kW	3,000.0	
Manufacturer	Alstom		
Model	Eco 110		
Capacity factor	%	40.0%	1 unit(s)
Electricity exported to grid	MWh	10,512	
<b>Intermediate load power system</b>			
Technology	Photovoltaic		
<b>Photovoltaic #2</b>			
Power capacity	kW	200.00	
Manufacturer	Suntech		
Model	STP280 - 24/Vd		
Capacity factor	%	19.7%	1 unit(s)
Electricity exported to grid	MWh	345	
Electricity export rate	\$/MWh	45.00	\$/kWh 0.000 \$/kWh 0.045
Select base load power system	Power system #1		
<b>Proposed case system summary</b>			
	Fuel type	Fuel consumption - unit	Fuel consumption
Power			Capacity (kW)
Base load	Wind		3,000
Intermediate load	Solar		200
Electricity exported to grid			10,857
			<b>Total</b>
			<b>3,200</b>
			<b>10,857</b>

Emission Analysis				
Base case electricity system (Baseline)		GHG emission factor (excl. T&D)	T&D losses %	GHG emission factor tCO2/MWh
Country - region	Fuel type	tCO2/MWh	%	tCO2/MWh
United States of America	All types	0.544	6.0%	0.578
Electricity exported to grid	MWh	10,857	T&D losses	8.0%
<b>GHG emission</b>				
Base case	tCO2	6,278.7		
Proposed case	tCO2	502.3		
<b>Gross annual GHG emission reduction</b>	tCO2	5,776.4		
GHG credits transaction fee	%	2.0%		
<b>Net annual GHG emission reduction</b>	tCO2	5,660.8	is equivalent to	2,432,307 Litres of gasoline not consumed
<b>GHG reduction income</b>				
GHG reduction credit rate	\$/tCO2	0.00		

Financial Analysis			
<b>Financial parameters</b>			
Inflation rate	%	4.2%	
Project life	yr	25	
Debt ratio	%	0%	
<b>Initial costs</b>			
Power system	\$	0	0.0%
Other	\$	5,500,000	100.0%
<b>Total initial costs</b>	\$	5,500,000	100.0%
Incentives and grants	\$	620,000	0.0%
<b>Annual costs and debt payments</b>			
O&M (savings) costs	\$	50,000	
Fuel cost - proposed case	\$	0	
Warranty and Insurance Costs	\$	30,000	
<b>Total annual costs</b>	\$	80,000	
<b>Annual savings and income</b>			
Fuel cost - base case	\$	0	
Electricity export income	\$	488,571	
Federal Tax Credits	\$	343,264	
<b>Total annual savings and income</b>	\$	831,835	
<b>Financial viability</b>			
Pre-tax IRR - assets	%	19.8%	
Simple payback	yr	6.5	
Equity payback	yr	5.6	



# WIND & SOLAR PREFERRED ALTERNATIVE

Environmentally the installation of wind and solar combined is best

- utilizes land to its highest & best use

If merged with other projects proposed in the area the financial model would improve

- economy of scale



# FINAL DELIVERABLE

The final document is formatted to conform with the County's **1041 Matters of State Interest** regulations permit requirements to demonstrate technical, financial, and environmental feasibility.

- The process is reasonable
- The data is readily available

# FOR MORE INFORMATION



**ED RAPP, President**  
**DIANE KIELTY,**  
**Project Development Coordinator**

[www.clearcreekwater.org](http://www.clearcreekwater.org)

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**COLORADO SCHOOL OF MINES**  
**TEAM ADVANCED ENGINEERING**  
**ASSOCIATES**

<http://engineering.mines.edu/research/senior-design/?pid=60>

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