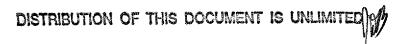
In Situ Bioremediation of Chlorinated Solvent with Natural Gas

by
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A document prepared for HOME PAGE

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In Situ Bioremediation of Chlorinated Solvent With Natural Gas

TERRY Ó HAZEN FRINCIFAL NYESTIGATOR - Hillumbard By Billochen, C. B. Fliermans, C. A. Eddy-Dilek

On the cover:

Our patented bioremediation system (inset) is

being used to remove chlorinated solvents

in subsurface water and sediment.

According to the Environmental Protection Agency,
chlorinated solvents are extremely widespread contaminants.

We have shown that such contamination
can be completely eliminated in situ using injection
of natural gas (as a microbial nutrient) through
an innovative configuration of horizontal wells.

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9. Describe your product's primary function.

Bioremediation with natural gas injection harnesses the natural cleansing capacity of the environment to decontaminate underground water and soil. What we did was stimulate naturally occurring microbes to degrade chlorinated solvents, such as trichlorethylene (TCE) and tetrachlorethylene (PCE). This technology represents a significant breakthrough in environmental remediation: we showed that resistant contaminants can be degraded very effectively in situ by injection of natural gas (methane). Furthermore, we proved this technology to be much more efficient and cost effective than any preexisting commercial technique.

Our technique remediates to 2 ppb (undetectable levels), rather than to 1000 ppb, as is common through other remediation techniques in a heterogeneous environment. Our technique collapses the time needed to achieve 95% contaminant removal from >10 years to <4 years. The cost of remediation falls from as much as \$38/lb to less than \$21/lb when using our technique.

Chlorinated solvent contaminants are known to exist in thousands of sites in the U. S. and in industrialized countries around the world. Such contamination damages the ecosystem and poses serious potential health problems if local groundwater is used as a source of drinking water or irrigation water or if the soil is used for growing crops. Contamination of groundwater by organic compounds is recognized as one of the most important pollution problems of the industrialized nations. It is estimated that more than 15% of community drinking water in the U. S. is already contaminated with chlorinated hydrocarbons.

The specific microbes used in this process are called methanotrophs—methane oxidizing bacteria. Methanotrophs exist everywhere, but generally in populations too small to have an effect on coexisting contamination. We injected very low concentrations of methane through a well drilled horizontally below the water table in a test site to stimulate the growth of the bacterial population. We withdrew air through an upper, parallel well to increase air flow. We determined that methanotrophic bacteria could effectively remove chlorinated solvents and their breakdown

products with no harmful side effects. This process cut the time for *in situ* cleanup in half.

The concept of methane-induced bioremediation had been demonstrated in the laboratory, but no in situ demonstration had been done, nor had the wide-scale effectiveness or cost of the technology been determined. Proving this concept was the final task of a continuing Savannah River Site technology project that focused on the selection, full-scale demonstration, and evaluation of in situ environmental remediation processes for treating soil and ground water contaminated with TCE/PCE and associated daughter products. In the final project phase, we combined biostimulation and biodegradation with an air stripping process.

We used a test bed located along an abandoned process sewer line at the Savannah River Site for this entire project. Over many years, solvents had been disposed of in a basin under the sewer. In 1986, the basin was closed and the sewer line removed. We drilled two horizontal wells in the test site: one below the water table, and one above. The horizontal orientation was chosen to maximize the area of decontamination, since the plume was horizontal in shape, and to enhance the distribution of the microbes. Air and methane were then injected into the lower well and were withdrawn from the upper well. Methane was injected in several low concentrations to stimulate microbial growth. Samples of sediment, soil gas, and ground water were taken at regular intervals during the study to monitor progress.

Our tests showed that the methane injection caused the density of contaminant-degrading bacteria to increase by 7 orders of magnitude (10 million times). Biostimulation was immediate with injection of low concentrations of methane. Concentrations of TCE/PCE in water, soil gas, and sediment decreased by as much as 99%, reaching below detectable limits. In fact, our process removed 42% more TCE than did air stripping (the underlying process) alone.

This technology demonstrated the validity of the theories of biostimulation and biodegradation to achieve effective environmental remediation. These theories were turned into methodologies that work more effectively than conventional technologies.

10a. List your product's competitors.

Our technology includes important new concepts, such as a defined approach for injecting methane as a nutrient to stimulate and enhance microorganism breakdown of contaminants, as well as an innovative application of horizontal well drilling technology.

In situ bioremediation is a well-known process; however, many of the techniques developed so far are too costly to execute and are not effective enough to overcome barriers to commercial development. A slow-paced process, for example, or a process that produces other toxins, such as vinyl chloride, fails to overcome barriers to successful commercialization.

The principal existing method for remediation of TCE-contaminated ground water is pump and treat, followed by air stripping. Unsaturated sediment contamination can only be remediated by vapor extraction. None of these are TCE destruction technologies: the TCE is either discharged to the atmosphere or captured for subsequent disposal (incineration).

Since the overall SRS project was a collaborative effort of industry, academia, and government partners, our results were independently verified by several labs which were project participants. We determined that destruction of contaminants *in situ* was complete and that no harmful daughter products had been produced.

For this entry, we are comparing our technology to alternate existing remediation techniques such as pump and treat, vapor extraction, and air stripping.

10b. Supply a comparison matrix.

The comparison matrix appears on the next page.

- 10c. Describe how your product improves upon competitive technologies.
- ◆ Our process destroys and removes contaminants in their original location.

 To remove contaminants at concentrated sites, the traditional environmental methods involve transferring toxic wastes from one medium to another from water to air, for example.

When the total degradation into elemental components such as carbon dioxide and oxygen is required, existing methods favor incineration for breaking down polluted materials. But the public outcry over this process is so pronounced that it is no longer an attractive option.

Our technology is superior to competing technologies in several respects, but especially in that the decontamination is to drinking water levels. Figure 1 shows the location of the contaminant plume in our demonstration site and shows schematically the system we used to inject methane for subsurface microbial stimulation.

• Our technology is more effective than any other. Our tests demonstrated that PCE was biodegraded when methane was injected into the site, even though PCE can only be degraded anaerobically. Our data proved that enough anaerobic pockets were created by the increasing biomass to allow a significant amount of anaerobic reductive dechlorination of CEE to TCE, which was then oxidized by methanotrophs.

Determining the correct nutrient, methane, and the correct methane concentrations for biostimulation (1% of air or pulses of 4% of air), was just part of the total solution. Combining biostimulation with a unique nutrient delivery system is an important part of our technology. We drilled horizontal wells, which bear on both performance and cost.

The horizontal wells greatly extend the area in which the microbes can penetrate. A pair of horizontal wells can run as far as 1500 feet underground and affect an area 300 to 400 feet wide.

The actual area decontaminated during our test was about the size of a football field, 300 feet long by 150 wide by 200 feet deep. Furthermore, the horizontal wells can reach hard-to-treat places, such as beneath existing buildings and structures (such as a runway).

Bioremediation reached extremely high levels using our combined nutrient injection and well drilling concepts. Water concentrations of TCE and PCE decreased by as much as 95%, reaching concentrations below detectable limits (<2 ppb). Soil gas TCE and PCE declined by more than 99%, also reaching undetectable limits.

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Feature	Methane Injection w/ Horizontal Wells	Ground Water Pump and Treat	Soil Air Stripping	Competitive Advantage
Removes or destroys volatile and nonvolatile contaminants in a heterogeneous environment	Yes	No	No	Heterogeneous environments are the norm, so application is widespread.
Removes or destroys volatile and nonvolatile contaminants in a homogeneous environment	Yes	Yes	Yes	Our method is equally effective in homogeneous environments.
Produces toxic daughter products or a secondary waste stream	No	Yes	Yes	Our method does not produce any harmful by-product.
Is generally acceptable to the public	Yes	Yes, except for air emissions	Yes, except for air emissions	Ours is a "Green" solution.
Is environmentally effective	High, because it destroys contaminants.	Moderate, because above ground treatment is then needed.	Moderate to high, because air emissions must be addressed.	Our technique destroys and the destroys and the destroys and the destroys and the destroys are the destroy are the destroy are the destroys are the destroy are the destro
Is cost effective (estimated project life cycle cost per pound remediated)	\$15 to \$21	\$38	\$32	Our method halves remediation costs.
Ease of use; ability to automate	High	Moderate	Moderate	One technician can operate up to six of our units with minimal training.
Meets rigorous regulatory standards (remediates to drinking water levels) in heterogeneous environments	Yes, to less than 2 ppb	No, reaches 1000 ppb	No, reaches 1000 ppb	Our method remediates to drinking water levels and beyond.
Number of wells needed to remediate a benchmark area	Two	Ten	Ten	Using fewer wells reduces cost and streamlines the overall effort
Destruction of contaminants into elemental compounds	Yes, in place	No; and requires surface treatment (air stripping and catalytic oxida- tion or GAC or incineration	No; and requires GAC or incineration or catalytic oxidation	Our method destroys contaminants in place, which reduces cost and is more effective.
Time needed to achieve 95% contaminant removal	< 4 years	> 10 years	> 10 years	This method more than doubles the speed of remediation.

Sediment concentrations declined to undetectable limits as well. Results were observed in only 3 months.

Figures 2 and 3 are three-dimensional illustrations of the concentrations of chlorinated solvents before and after our demonstration. Figure 4 shows the high densities of microbes in the demonstration site after our test.

In comparison, conventional technologies usually level off at about 1000 ppb in heterogeneous environments, a probable limitation of ground water and soil adsorption/desorption properties. Homogeneous environments are not common; therefore, finding a suitable remediation technique must be in the context of a heterogeneous environment.

Our demonstration showed that 42% more TCE/PCE was degraded and removed by our bioremediation process than by *in situ* air stripping alone.

A pump and treat system may not be effective over the long term at some sites because it does not remove contaminants bonding with soils and clays. The contaminants which remain slowly leach back into the cleaned up areas and ground water.

Air stripping systems also leave residual contaminants in clay soils. Vapors removed from ground water and soil require further treatment, usually some form of incineration. Offgas systems not only incur additional cost, but are not generally acceptable to the public.

◆ Our combined biostimulation and air stripping process is cost and time effective. In situ air stripping is more cost effective than baseline technologies (soil vapor extraction and ground water pump and treat).

The *in situ* bioremediation process tested was 40% less expensive than the baseline technology.

With this technology, we removed more contaminant than either *in situ* air stripping or pump and treat systems. The added cost of methane injection to air stripping was only 8%.

As little as 900 pounds of contaminant needs to be biodegraded to offset this additional cost to the *in situ* air stripping system. Further, our demonstration showed that when methane is added to a process such as air stripping, cleanup that would normally take 10 years to reach acceptable levels (95%) could be achieved in about 4 years to undetectable levels (<2 ppb).

This difference alone would result in a \$1.5 million savings over the conventional system for just the Savannah River Site demonstration area.

For the entire Savannah River Site, savings would be multiple millions. Since bioremediation destroys contaminants in situ, before they contaminate underlying groundwater, the cost of any pump and treat system is reduced.

When we coupled in situ bioremediation with air stripping, we saw a significant reduction in the time required to complete the remediation because bioremediation provides a second simultaneous pathway for removal (destruction) of 1 CE. Also, the microbes, when stimulated by methane, reached TCE in the vadose zone and aquifer matrixes that was very difficult to remove by air stripping, and which was not removable by the pump and treat method.

- This technology is easy to use. Our system is completely automated and extremely trouble-free. It is so easy to use that one technician can operate at least six systems at once. Concurrently, the technician can be responsible for site monitoring equipment.
- Conventional risks are avoided altogether. Since in situ bioremediation technology is based on biological destruction of the contaminants at the site, risks associated with handling, transporting, treating, and storing contaminated residuals are avoided. This is a significant reduction of risk to workers and to the public.
- This technology is generally acceptable. Bioremediation techniques enjoy relatively high regulatory acceptability. Further, bioremediation is generally acceptable to the public, because it is accurately perceived to be a natural environmental cleanup solution.

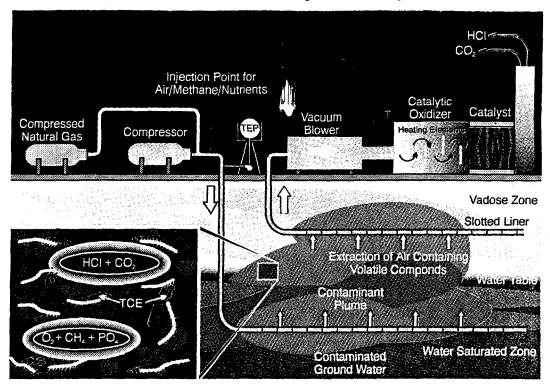


Figure 1. Schematic diagram of the methane air and nutrient injection into a horizontal well below the water table with parallel vapor extraction above the water table. The enlargement shows how oxygen and methane from the injection gas stream are taken up by methane-oxidizing bacteria in the sediment and converted into chloride and CO_2 . Contaminants in the vapor extracted for the initial demonstration from the unsaturated (vadose) zone was thermal catalytically converted to CO_2 and chloride. This conversion step is optional.

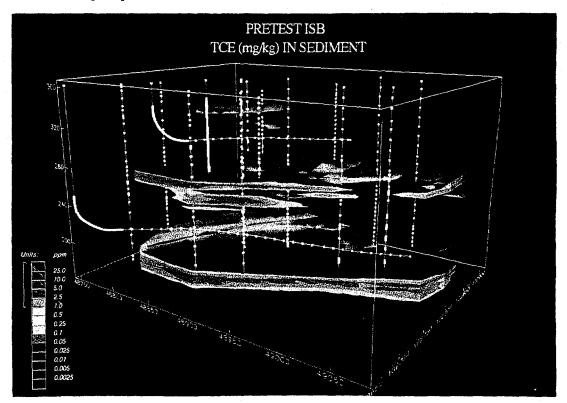


Figure 2. This three-dimensional portrayal shows the trichlorethylene concentration in sediment before the *in situ* bioremediation test. The intensifying color shows extremely dense saturations of TCE. This figure is roughly the size of a football field going down 200 feet and the concentrations are based on more than 800 sediment samples collected within the box.

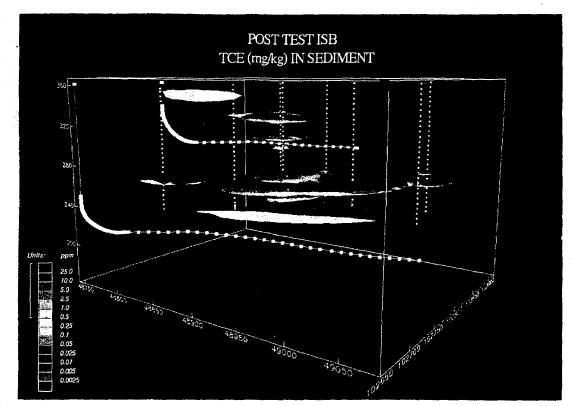


Figure 3. This three-dimensional portrayal shows the trichlorethylene concentration in sediment after the *in situ* bioremediation test. The concentrations of TCE are diminished greatly, and the overall size of the contaminant plume is decreased dramatically. This figure is roughly the size of a football field going down 200 feet and the concentrations are based on more than 800 sediment samples collected within the box.

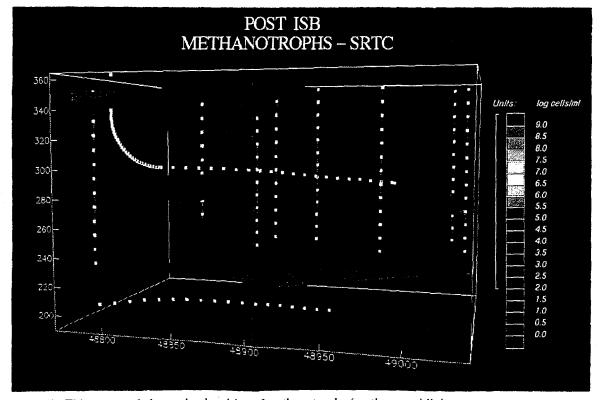


Figure 4. This portrayal shows the densities of methanotrophs (methane-oxidizing bacteria) after the *in situ* bioremediation test—after stimulation. Densities are in log units and pre-test densities were less than 10. The methantrophs' population is significant and appears in the correct location to the plume. This figure is roughly the size of a football field going down 200 feet and the concentrations are based on more than 800 sediment samples collected within the box.

11a. Describe the principal applications.

This technology applies to contaminated sites around the world. The primary application of our technology is environmental remediation at sites where principal contaminants are chlorinated solvents. This technology can be used anywhere in the world where underground chlorinated solvent contaminants exist which are susceptible to aerobic microbial actions.

The contamination of soil and ground water with contaminants such as TCE and PCE is a wide-spread problem existing at more than 1600 government and industry sites in the United States. It is also a significant problem in industrialized countries around the globe.

According to a recent EPA paper (ref. 11), chlorinated volatile organic compounds are by far the most common organic contaminant. Most contaminated sites require both groundwater and soil remediation, and our technology addresses both of these. About 26 million cubic yards of soil, sludge, and sediment need to be cleaned up, just in 1600 U. S. sites.

The second-most common contaminant (after metals) on the National Priorities List of polluted sites is chlorinated volatile organic compounds such as TCE and PCE. Figure 5 gives the data.

11b. List all other applications.

Our demonstration test showed that this technique for bioremediation could be extended to other contaminants of similar composition, such as benzene, xylene, and toluene, or any biodegradable organic where <10 ppm cleanup standards are required.

11c. List all potential applications.

There are no other known applications for this technology which are not feasible. This technology works for any biodegradable organic solvent; the *in situ* approach makes the technology applicable in a wide variety of soils, geographical situations, and overall environments.

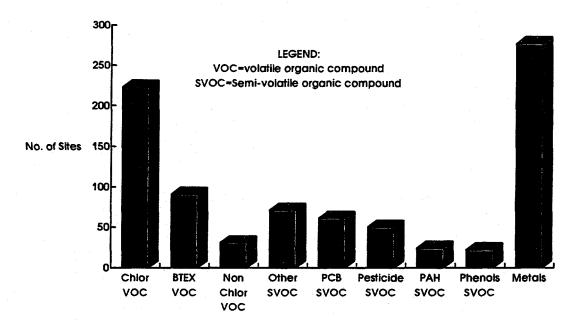


Figure 5. Frequency of Contaminants Present in National Priorities List Sites (Source: U. S. EPA, Technology Innovation Office, site assessment data, 1992.)

12. Summary.

Our patented bioremediation process is already in use in industry. The process moved directly from full-scale demonstration to commercial application, with seven different environmental firms acquiring licenses immediately.

The potential savings from our bioremediation technology are so large as to be difficult to quantify in easily grasped numbers. For example, just in the demonstration area at the Savannah River Site—the area of a football field, 200 feet deep—savings over existing methods total \$1.2 million. For the 1600 sites in the U. S., savings would be in the billions. Worldwide, savings accumulate beyond billions.

Our technology resulted from one of the most comprehensive R&D projects ever performed in the field of environmental remediation. The overall project, of which our technique was the ultimate result, represents the best ideas and most rigorously tested methods collected from industry, government, and academic researchers in the country. The comprehensive base of integrated demonstrations of various remediation technologies upon which our technique rests has caused it to be an immediate commercial success.

The Department of Energy, which owns the Savannah River Site, has already granted seven commercial licenses to environmental firms, and a dozen more companies have either applied for a license to use this technology or have expressed a serious interest in it. In addition, a U. S. patent has been granted on our methane injection technology. SRTC holds two additional patents on the integrated horizontal well technology also.

Although various bioremediation processes have been demonstrated in the lab and in bioreactors, ours is the first to show full-scale applicability to in situ bioremediation for industrial sites. Our technology is a solution to environmental contamination which offers in-place destruction of contaminants without harmful side effects and delivers value for the money spent on the cleanup.

The technology lends itself to cost effectiveness because it is less capital intensive, takes less time than conventional means, incorporates conventional means to achieve remediation, and can be automated for low-cost and easy operation.

We see global applications for our technology: the microbe central to the process occurs naturally everywhere, and the types of contaminants it removes are chlorinated solvents that were used extensively in all industrial nations of the world.

In general, bioremediation enjoys wide public acceptance, and our specific technique is expected to be accepted by both the public and the regulatory agencies. It is a long-term solution to environmental cleanup which creates no harmful side effects and is perceived to be a natural process.

In summary, our technology works, and works effectively:

- We showed that naturally occurring bacteria capable of degrading TCE/PCE can be stimulated in situ by adding relatively simple and naturally occurring nutrients.
- 2. We proved that biostimulation and biodegradation occurred *in situ* without production of toxic daughter products such as vinyl chloride.
- 3. Our automated process is easy to use.
- 4. The cost of adding the methane injection capability is low and is easily recovered during the lifetime of the remediation.
- 5. Gaseous nutrient injection represents a significant new delivery technique for *in situ* bioremediation.
- 6. Combined with air stripping, this technology represents a significant decrease in cost (about 50%) and a significant improvement in efficiency (to undetectable levels) over conventional technologies (pump and treat, vapor extraction) now used for remediation of chlorinated solvent.

Remediation to drinking water levels (<5 ppb) was achieved in less than half the time (<4 years), at less than half the cost, with our *in situ* bioremediation technique than would have been possible with any existing systems. In fact, this bioremediation process may be the only one that can achieve drinking water standards at many sites.

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Appendix B List of Supporting Documentation

- 1. U. S. Patent 5,384,048. Bioremediation of Contaminated Groundwater. Filed March 8, 1994. Granted January 25, 1995.
- 2. Videotape, "Integrated Demo Closeout," Movie #1
- 3. "Nuclear into Environmental: The Transformation of Savannah River," by Bruce M. Cadotte and Terry C. Hazen, ECON, December 1994
- 4. "Environmental Biotechnology: Business and Government Are Looking to Biotech for Answers About How to Clean Up the Environment," by Stephen M. Edgington, <u>Biotechnology</u>, Vol. 12, December 1994
- 5. "Preliminary Technology Report for *In Situ* Bioremediation Demonstration (Methane Biostimulation) of the Savannah River Site Integrated Demonstration Project," by Terry C. Hazen, WSRC-TR-93-670, Rev. 0.
- 6. "Cleanup of VOCs in Non-Arid Soils The Savannah River Integrated Demonstration," published by the U. S. Department of Energy, Environmental Restoration and Waste Management, Office of Technology Development, WSRC-MS-91-290, rev 1.
- 7. "Commercialization Plan for In Situ Bioremediation Process Using Methane Injection and Committee Translation," [TTP SR1-0-11-01 Validation and Publication of SR-ID Bioremediation Activities In Situ Remediation Technology Development IP (GS091)], by Terry C. Hazen, Principal Investigator
- 8. "Test Plan for *In Situ* Bioremediation Demonstration of the Savannah River Integrated Demonstration Project," DOE/OTD TTP No: SR 0566-01 (U), September 18, 1991, revised April 23, 1992, Westinghouse Savannah River Company, Savannah River Site, Aiken, South Carolina, 29808. Prepared for the Department of Energy under Contract No. DE-AC09-89R180035.
- 9. "In Situ Remediation: Scientific Basis for Current and Future Technologies," Thirty-Third Hanford Symposium on Health and the Environment, Pasco, Washington, November 1994.
- 10. "Full-Scale Demonstration of In Situ Bioremediation of Chlorinated Solvents at SRS," by Terry C. Hazen, The South Carolina Engineer, Winter 1993.
- 11. "Cleaning Up the Nation's Waste Sites: Markets and Technology Trends," U. S. Environmental Protection Agency, EPA 542-R-02-012, April 1993 (not attached; for data source only).